



**GOVERNMENT OF WEST BENGAL  
IRRIGATION AND WATERWAYS DIRECTORATE**

**METROPOLITAN ELECTRICAL DIVISION**

**TENDER DOCUMENT**

**e-NIT No. WBIW/EE/MED/e-NIT-25/2025-26, Sl. No. 1 to 9**

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# PART-A

## Enclosure-I

(Latest modified e-NIT 'Standard Format' for works of 'Tender Value' (Amount Put to Tender) above Rs.5.00 lakh upto Rs. 45.0 lakh)



### Irrigation & Waterways Directorate

*Office of the Executive Engineer*

Metropolitan Electrical Division

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### **NOTICE INVITING e-TENDER**

**e-NIT No - WBIW/EE/MED/e-NIT-25/2025-26**

**Memo No: 101/7E-16/2025-26**

**Dated: 03.02.2026**

Encrypted electronic bids are hereby invited by the **Executive Engineer, Metropolitan Electrical Division, Irrigation & Waterways Directorate**, on behalf of the Governor of the State of West Bengal through a single stage two part e-Procurement System; (Part I: Techno-commercial bid and Part II: Financial bid) for the 'LIST OF WORKS' given in the next page from eligible bonafide contractors/agencies/bidders having specified Pre-Qualification (eligibility) credential for execution of works of similar nature and desired financial capabilities. The technical bid in Part-I would require the bidder to qualify for the next phase of financial bid: Part-II, in which L1 bid price would determine the final selection and acceptance of a bidder for award of the Procurement of Goods & Works contract.

Intending contractors/bidders desirous of participating in this e-Tender are required to login to the Government of West Bengal e-Procurement website having URL <https://wbtenders.gov.in> and locate the instant tender by typing WBIW/EE in the search engine provided therein, or by logging-in using their assigned User ID and password. They may also visit the official website of the Irrigation & Waterways Department, Government of West Bengal [www.wbiwd.gov.in](http://www.wbiwd.gov.in) to locate the same e-Tender by scrolling the "e-Procurement" link.

Contractors/bidders willing to take part in the e-Tender are required to obtain a valid Digital Signature- Certificate (DSC) from any of the authorized 'Certifying Authorities' (CA) under Controller of Certifying Authorities (CCA), Department of Electronics & Information Technology (DEIT), Govt. of India. (viz. NIC, n-Code Solution, Safescrypt, e-Mudhra Consumer Services Ltd, TCS, MTNL, IDRBT) or as notified by the CA /Finance Department, GoWB from time to time. DSC is given as a USB e-Token. After obtaining the Class 2 or Class 3 Digital Signature Certificate (DSC) from any of the above CA, they are required to register the fact of possessing the DSC through the registration system available in the above mentioned websites. A list of such licensed CAs' are also available in the CCA website [cca.gov.in](http://cca.gov.in). The prospective contractors / bidders may contact the Departmental e-Tendering Help desk located at the 7th Floor of Jalasampad Bhavan at Bidhannagar, Sector-II, Kolkata, through e-mails [irrigationhelpdesk@gmail.com](mailto:irrigationhelpdesk@gmail.com) and [no-egov@wbiwd.gov.in](mailto:no-egov@wbiwd.gov.in)/ [ee-dvcstdyccell@wbiwd.gov.in](mailto:ee-dvcstdyccell@wbiwd.gov.in) or Telephone No. 033-23346098 and the State Level e-Procurement Help Desk located at the Ground Floor of Jalasampad Bhavan through e-mail [wbehelpdesk@gmail.com](mailto:wbehelpdesk@gmail.com) or Ph:(033)-2334 5161 on any working day between 10.30AM-5.30PM for any query on e-Tendering procedure, obtaining DSC and free of cost training on e-Procurement procedure.

Intending contractors/bidders are required to download the e-Tender documents directly from either of the websites stated above. This is the only mode for submission of a tender. The interested bidders eligible for the tender are required to submit their bids through the e-Procurement System using their valid DSC e-Token with assigned PIN using login ID and password. Details of e-filing procedure for participating in e-tenders under State Government have also been explained in the 'Bidders' Manual', available in the Departmental website [www.wbiwd.gov.in](http://www.wbiwd.gov.in).

**Last date & time of submission of bid electronically, is on 20.02.2026 till 15:00 Hours IST.**

The applicant bidders/contractors are advised to carefully read all the 'Terms & Conditions' contained in this e-Notice Inviting Tender (e-NIT). He/she should particularly go through the minimum desired Pre-qualification (PQ) works credential & financial eligibility criteria and satisfy himself/herself of all the mandatory eligibility requirements. Bidders desirous of participating in the e-Tender should submit bids only if they fulfill the minimum PQ eligibility criteria and are in possession of all the required Bid PQ Credential documents "in original" as these may be summoned by the Tendering authority for verification purposes.

All information published in the website consisting of e-NIT and other related documents uploaded by the selected bidder, WB Works Contract Form No. 2911(i)/2911(ii), Bill of Quantities (BOQ), EMD exemption order, if any, corrigenda and drawings etc. if any, shall form a part of the Agreement / contract document.

**LIST OF WORKS****e-NIT No - WBIW/EE/MED/e-NIT-25/2025-26**

Sl. No.	Name of Work//Project/Procurement*	Estimated Amount put to Tender (Tender Value) (Rs.)	Earnest Money (EMD) (Rs.)	Time allowed for completion (In English Calendar days)	Source of fund	Minimum eligibility criteria to match the Prequalification (PQ) credential in terms of execution of similar completed previous works contract	Physical Milestones for completion of each work within stipulated time (Refer to Clause 17 of the General Terms & Conditions of e-NIT)
1	2	3	4	5	6	7	8
1	Replacement of 8 nos Draw & Flap Shutter including renovation of guide path, bottom seal, painting, hoisting arrangement and Cross bandth at <b>Jalalabad Log Gate</b> Block -Shyampur I, P.S-Shyampur, Dist. Howrah.	25,77,505.00	51,550.00	84 Days	SDS(M)	<p>Summary of minimum eligibility requirement to technically qualify for the next stage of financial bid in this tender:</p> <p><b>A. Technical PQ Credential:</b></p> <p>i. The bidder must have satisfactorily completed at least 1 (one) '<b>similar nature</b>' work under Government Sector within last five FYs on the date of publication of this NIT of Gross monetary value of <b>Rs. 7.73 Lakh</b> (Gross monetary value is calculated based on final billed value is the Credential Certificate (CC) multiplied by inflationary factor completed within the preceding five FYs of similar in nature, of Gross notional Value not be less than 30% of the amount put to tender of the work for which the bidder chooses to participate in this NIT. (Brief description of PQ work credential desired with corresponding PQ eligibility amount in <b>Rupees 7.73 Lakh</b>).</p> <p><b>'Similar nature' work means:</b> Fabrication, manufacturing and erection of hydraulic gate, winch machine, rubber seal &amp; hoisting arrangement etc.</p>	As per Work Programme prepared and uploaded by the Tender Inviting Authority in the form of Bar Chart
2	Replacement of 6 nos Flap shutter & improvement of Draw Shutter, guide path, bottom seal, hoisting arrangement and painting, Cross bandth at <b>Kharuberia Log Gate</b> Block - Amta II, P.S- Amta, Dist. Howrah.	9,59,101.00	19,182.00	84 Days	SDS(M)	<p>Summary of minimum eligibility requirement to technically qualify for the next stage of financial bid in this tender:</p> <p><b>A. Technical PQ Credential:</b></p> <p>i. The bidder must have satisfactorily completed at least 1 (one) '<b>similar nature</b>' work under Government Sector within last five FYs on the date of publication of this NIT of Gross monetary value of <b>Rs. 2.88 Lakh</b> (Gross monetary value is calculated based on final billed value is the Credential Certificate (CC) multiplied by inflationary factor completed within the preceding five FYs of similar in nature, of Gross notional Value not be less than 30% of the amount put to tender of the work for which the bidder chooses to participate in this NIT. (Brief description of PQ work credential desired with corresponding PQ eligibility amount in <b>Rupees 2.88 Lakh</b>).</p> <p><b>'Similar nature' work means:</b> Fabrication, manufacturing and erection of hydraulic gate, winch machine, rubber seal &amp; hoisting arrangement etc.</p>	As per Work Programme prepared and uploaded by the Tender Inviting Authority in the form of Bar Chart

(\*)Consortium &amp; Joint Venture are not permitted to bid in this e-tender.

**LIST OF WORKS****e-NIT No - WBIW/EE/MED/e-NIT-25/2025-26**

Sl. No.	Name of Work//Project/Procurement*	Estimated Amount put to Tender (Tender Value) (Rs.)	Earnest Money (EMD) (Rs.)	Time allowed for completion (In English Calendar days)	Source of fund	Minimum eligibility criteria to match the Prequalification (PQ) credential in terms of execution of similar completed previous works contract	Physical Milestones for completion of each work within stipulated time (Refer to Clause 17 of the General Terms & Conditions of e-NIT)
1	2	3	4	5	6	7	8
3	Replacement of 6 nos Flap shutter & improvement of Draw Shutter, guide path, bottom seal, hoisting arrangement and painting, Cross bandth at <b>Dewantala Log Gate</b> Block - Shyampur I, P.S- Shyampur, Dist. Howrah.	26,89,668.00	53,793.00	84 Days	SDS(M)	<p>Summary of minimum eligibility requirement to technically qualify for the next stage of financial bid in this tender:</p> <p><b>A. Technical PQ Credential:</b></p> <p>i. The bidder must have satisfactorily completed at least 1 (one) '<b>similar nature</b>' work under Government Sector within last five FYs on the date of publication of this NIT of Gross monetary value of <b>Rs. 8.07 Lakh</b> (Gross monetary value is calculated based on final billed value is the Credential Certificate (CC) multiplied by inflationary factor completed within the preceding five FYs of similar in nature, of Gross notional Value not be less than 30% of the amount put to tender of the work for which the bidder chooses to participate in this NIT. (Brief description of PQ work credential desired with corresponding PQ eligibility amount in <b>Rupees 8.07 Lakh</b>).</p> <p><b>'Similar nature' work means:</b> Fabrication, manufacturing and erection of hydraulic gate, winch machine, rubber seal &amp; hoisting arrangement etc.</p>	As per Work Programme prepared and uploaded by the Tender Inviting Authority in the form of Bar Chart
4	Replacement of 3 nos Flap shutter & improvement of Draw Shutter, guide path, bottom seal, hoisting arrangement and painting, Cross bandth at <b>Dharnaghata Lock Gate</b> Block - Shyampur II, P.S- Shyampur, Dist. Howrah.	14,14,297.00	28,286.00	84 Days	SDS(M)	<p>Summary of minimum eligibility requirement to technically qualify for the next stage of financial bid in this tender:</p> <p><b>A. Technical PQ Credential:</b></p> <p>i. The bidder must have satisfactorily completed at least 1 (one) '<b>similar nature</b>' work under Government Sector within last five FYs on the date of publication of this NIT of Gross monetary value of <b>Rs. 4.24 Lakh</b> (Gross monetary value is calculated based on final billed value is the Credential Certificate (CC) multiplied by inflationary factor completed within the preceding five FYs of similar in nature, of Gross notional Value not be less than 30% of the amount put to tender of the work for which the bidder chooses to participate in this NIT. (Brief description of PQ work credential desired with corresponding PQ eligibility amount in <b>Rupees 4.24 Lakh</b>).</p> <p><b>'Similar nature' work means:</b> Fabrication, manufacturing and erection of hydraulic gate, winch machine, rubber seal &amp; hoisting arrangement etc.</p>	

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**LIST OF WORKS****e-NIT No - WBIW/EE/MED/e-NIT-25/2025-26**

Sl. No.	Name of Work//Project/Procurement*	Estimated Amount put to Tender (Tender Value) (Rs.)	Earnest Money (EMD) (Rs.)	Time allowed for completion (In English Calendar days)	Source of fund	Minimum eligibility criteria to match the Prequalification (PQ) credential in terms of execution of similar completed previous works contract	Physical Milestones for completion of each work within stipulated time (Refer to Clause 17 of the General Terms & Conditions of e-NIT)
1	2	3	4	5	6	7	8
5	Replacement of 6 nos Flap shutter & improvement of Draw Shutter, guide path, bottom seal, hoisting arrangement and painting, Cross bandth at <b>Jotkamaría Log Gate</b> Block - Shyampur II, P.S- Shyampur, Dist. Howrah.	16,81,246.00	33,625.00	84 Days	SDS(M)	<p>Summary of minimum eligibility requirement to technically qualify for the next stage of financial bid in this tender:</p> <p><b>A. Technical PQ Credential:</b></p> <p>i. The bidder must have satisfactorily completed at least 1 (one) '<b>similar nature</b>' work under Government Sector within last five FYs on the date of publication of this NIT of Gross monetary value of <b>Rs. 5.04 Lakh</b> (Gross monetary value is calculated based on final billed value is the Credential Certificate (CC) multiplied by inflationary factor completed within the preceding five FYs of similar in nature, of Gross notional Value not be less than 30% of the amount put to tender of the work for which the bidder chooses to participate in this NIT. (Brief description of PQ work credential desired with corresponding PQ eligibility amount in <b>Rupees 5.04 Lakh</b>).</p> <p><b>'Similar nature' work means:</b> Fabrication, manufacturing and erection of hydraulic gate, winch machine, rubber seal &amp; hoisting arrangement etc.</p>	As per Work Programme prepared and uploaded by the Tender Inviting Authority in the form of Bar Chart
6	Replacement of 5 nos Flap Shutter and strengthening of 5 Nos Draw shutter including painting, rubber seal change etc at <b>Barabar</b> with in Block-Bagnan I, P.S- Kalyanpur, Dist. Howrah.	22,66,123.00	45,322.00	84 Days	SDS(M)	<p>Summary of minimum eligibility requirement to technically qualify for the next stage of financial bid in this tender:</p> <p><b>A. Technical PQ Credential:</b></p> <p>i. The bidder must have satisfactorily completed at least 1 (one) '<b>similar nature</b>' work under Government Sector within last five FYs on the date of publication of this NIT of Gross monetary value of <b>Rs. 6.8 Lakh</b> (Gross monetary value is calculated based on final billed value is the Credential Certificate (CC) multiplied by inflationary factor completed within the preceding five FYs of similar in nature, of Gross notional Value not be less than 30% of the amount put to tender of the work for which the bidder chooses to participate in this NIT. (Brief description of PQ work credential desired with corresponding PQ eligibility amount in <b>Rupees 6.8 Lakh</b>).</p> <p><b>'Similar nature' work means:</b> Fabrication, manufacturing and erection of hydraulic gate, winch machine, rubber seal &amp; hoisting arrangement etc.</p>	

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**LIST OF WORKS****e-NIT No - WBIW/EE/MED/e-NIT-25/2025-26**

Sl. No.	Name of Work//Project/Procurement*	Estimated Amount put to Tender (Tender Value) (Rs.)	Earnest Money (EMD) (Rs.)	Time allowed for completion (In English Calendar days)	Source of fund	Minimum eligibility criteria to match the Prequalification (PQ) credential in terms of execution of similar completed previous works contract	Physical Milestones for completion of each work within stipulated time (Refer to Clause 17 of the General Terms & Conditions of e-NIT)
1	2	3	4	5	6	7	8
7	Repairing and improvement of sluice gates and other allied works at <b>Basberia</b> , Block -Uluberia-I, P.S- Uluberia, Dist. Howrah.	11,60,441.00	23,209.00	84 Days	SDS(M)	<p>Summary of minimum eligibility requirement to technically qualify for the next stage of financial bid in this tender:</p> <p>A. <b>Technical PQ Credential:</b></p> <p>i. The bidder must have satisfactorily completed at least 1 (one) '<b>similar nature</b>' work under Government Sector within last five FYs on the date of publication of this NIT of Gross monetary value of <b>Rs. 3.48 Lakh</b> (Gross monetary value is calculated based on final billed value is the Credential Certificate (CC) multiplied by inflationary factor completed within the preceding five FYs of similar in nature, of Gross notional Value not be less than 30% of the amount put to tender of the work for which the bidder chooses to participate in this NIT. (Brief description of PQ work credential desired with corresponding PQ eligibility amount in <b>Rupees 3.48 Lakh</b>).</p> <p><b>'Similar nature' work means:</b> Fabrication, manufacturing and erection of hydraulic gate, winch machine, rubber seal &amp; hoisting arrangement etc.</p>	As per Work Programme prepared and uploaded by the Tender Inviting Authority in the form of Bar Chart
8	Repairing and improvement of sluice gates and other allied works at <b>Gujorpur</b> , Block -Bagnan-I, P.S- Bagnan, Dist. Howrah.	12,93,984.00	25,880.00	84 Days	SDS(M)	<p>Summary of minimum eligibility requirement to technically qualify for the next stage of financial bid in this tender:</p> <p>A. <b>Technical PQ Credential:</b></p> <p>i. The bidder must have satisfactorily completed at least 1 (one) '<b>similar nature</b>' work under Government Sector within last five FYs on the date of publication of this NIT of Gross monetary value of <b>Rs. 3.88 Lakh</b> (Gross monetary value is calculated based on final billed value is the Credential Certificate (CC) multiplied by inflationary factor completed within the preceding five FYs of similar in nature, of Gross notional Value not be less than 30% of the amount put to tender of the work for which the bidder chooses to participate in this NIT. (Brief description of PQ work credential desired with corresponding PQ eligibility amount in <b>Rupees 3.88 Lakh</b>).</p> <p><b>'Similar nature' work means:</b> Fabrication, manufacturing and erection of hydraulic gate, winch machine, rubber seal &amp; hoisting arrangement etc.</p>	

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**LIST OF WORKS****e-NIT No - WBIW/EE/MED/e-NIT-25/2025-26**

Sl. No.	Name of Work//Project/Procurement*	Estimated Amount put to Tender (Tender Value) (Rs.)	Earnest Money (EMD) (Rs.)	Time allowed for completion (in English Calendar days)	Source of fund	Minimum eligibility criteria to match the Prequalification (PQ) credential in terms of execution of similar completed previous works contract	Physical Milestones for completion of each work within stipulated time (Refer to Clause 17 of the General Terms & Conditions of e-NIT)
1	2	3	4	5	6	7	8
9	Repairing and improvement of sluice gates and other allied works at <b>Mahisdhara</b> , Block - Sankrail-I, P.S- Sankrail, Dist. Howrah.	5,95,581.00	11,912.00	84 Days	SDS(M)	<p>Summary of minimum eligibility requirement to technically qualify for the next stage of financial bid in this tender:</p> <p><b>A. Technical PQ Credential:</b></p> <p>i. The bidder must have satisfactorily completed at least 1 (one) '<b>similar nature</b>' work under Government Sector within last five FYs on the date of publication of this NIT of Gross monetary value of <b>Rs. 1.79 Lakh</b> (Gross monetary value is calculated based on final billed value is the Credential Certificate (CC) multiplied by inflationary factor completed within the preceding five FYs of similar in nature, of Gross notional Value not be less than 30% of the amount put to tender of the work for which the bidder chooses to participate in this NIT. (Brief description of PQ work credential desired with corresponding PQ eligibility amount in <b>Rupees 1.79 Lakh</b>).</p> <p><b>'Similar nature' work means:</b> Fabrication, manufacturing and erection of hydraulic gate, winch machine, rubber seal &amp; hoisting arrangement etc.</p>	As per Work Programme prepared and uploaded by the Tender Inviting Authority in the form of Bar Chart

(\*) Consortium &amp; Joint Venture are not permitted to bid in this e-tender.

**(General Terms & Conditions for Contract: 'Tender value' above Rs 5.0 Lakh up to Rs 45.00 Lakh)**

**1. Eligibility for participation in e-tenders under National Comparative Bidding (NCB)**

All Bonafide Indian contractors/Agencies/Organizations, Registered Companies/ Firms including Registered Partnership Firms, Proprietorship Firms, Registered Consortiums & valid 'Joint Ventures' and contractors/bidders of equivalent grade or class having Pre-Qualification (PQ) Credential from the Government of West Bengal, Union Government Departments/ Other State Government Departments/ Engineering Wings of GoI /IRCON/RVNL/NHPC, Autonomous Project Authority and other similar organizations of GoI and State Governments/PSU and Corporations of Government of India and other States having successfully completed at least one similar nature project and not otherwise debarred are eligible to participate subject to fulfilling the other PQ eligibility criteria laid down in the subsequent paragraph. Consortiums and Joint Ventures are not allowed to participate in tenders of value up to Rs. 45.00 lakh

**2. Participation in more than one serial of work out of list of works published in one e-NIT.**

Any contractor/bidder may bid for any number of Serials of work in a particular e-NIT, if more than one work have been published in that e-NIT, subject to fulfillment of all of the following conditions:

- a. There should be full compatibility (matching between the technical PQ credential submitted by the bidder in the form of Credential Certificate (CC) along with other relevant documents as stated under Clause 3.2B III) relating to any work successfully completed by the bidder and technical PQ criteria specified in the e-NIT for any particular serial of works for which the bidder intends to bid. In other words, technical PQ credential certificate along with relevant documents submitted for any work should at the minimum; satisfy the technical PQ eligibility criteria specified for that work. Normally there should be separate CC along with relevant documents for each of the serial of works, the bidder intends to bid and the serial number relevant to the CC should be clearly written on the body of the CC and also on the other documents stated under **Clause 3.2B III**. However, the bidder will also reserve the right to submit one CC along with relevant documents for bidding in more than one serial of work, provided cumulative technical PQ credential of all such serials should be fulfilled by one single CC. In such case also, serial numbers of the relevant works for which the CC is submitted should be clearly written on the body of the CC by the bidder. Omission of serial numbers on the body of the CC and also on the other documents stated under **Clause 3.2B III**, in case of bidding for more than one serial will lead to rejection of all the bids.
- b. Average of gross annual turnover of the individual bidder/Organization/consortium or Joint Venture for any three financial years within preceding five financial years, as stated under Clause 7V, should not less than the summation of turnover requirements of the relevant individual serial of works for which the bidder intends to bid.

**3. Submission of bid**

**3.1 General procedure for submission of e-bid**

Bids are to be submitted electronically in the on-line mode through the e-Procurement portal [www.wbtenders.gov.in](http://www.wbtenders.gov.in). All documents uploaded by the Tender Inviting Authority forms an integral part of the works contract/Agreement. Contractors/bidders are required to upload the entire tender documents along with all other relevant PQ credential documents as asked for in the e-NIT, electronically, through the above portal within the stipulated date and time as notified in the e-NIT. Tenders are to be submitted in two parts/folders at the same time for each work, one being '*Technical Proposal*' and the other '*Financial Proposal*'. The contractor/bidder should carefully go through all the documents of the e-tender and upload the scanned copies of his/her/their original documents in 'Portable Document Format' (PDF) files in the designated links in the web portal as their '*Technical Bid*'. He/she needs to fill up the financial offer/bid price/ rates in percentage above or below or 'At-Par' in the downloaded BOQ of the work in the designated cell in '**Excel sheet only**', and upload the same in the designated link of the portal as their '*Financial Bid*'. Documents uploaded are virus scanned and required to be digitally signed using their 'Digital Signature Certificates' (DSC). Contractors/bidders should especially take note of all the *Addenda* or *Corrigenda* notices related to the e-Tender and upload all of these documents forming a part of their e-bid as tender document. Documents digitally signed and uploaded in the e-Tender portal by the contractors/bidders containing requisite information & financial bid/rate comprising '*Technical bid*' and '*Financial bid*' are submitted concurrently, which cannot be changed after end date and time fixed for submission of the e-Tender. **Extension of last date for e-bid submission or insertion of any of Addendum/Corrigendum, if unavoidable is to be notified as per Finance Department guidelines in the e-Procurement Portal, Departmental website, Newspapers and in Notice boards. Whenever any corrigendum is issued irrespective of the content (date corrigendum or otherwise), due date of submission of bid will be extended by 7 (seven) calendar days to be published before expiry of the last date for original validity period of bid submission.** Extension of last date and time for bid submission by issuance of a Corrigendum shall not be treated as 2nd Call or Re-tender.

### 3.2 Technical Proposal

The Technical Proposal should contain scanned PDF files of all documents in the following standardised formats in two part covers or folders.

Cover No	Cover	Document Type	Descriptions
1	Pre-Qual/Technical	.pdf	NIT_Corrigendum
		.pdf	Agreement_2911
		.pdf	Forms
		.pdf/jpg/WinRAR	Drawings
		.pdf/jpg	BAR_CHART
2	Finance	.xls	BOQ

#### 3.2 A Descriptions of Technical (Pre-Qual) Covers

- 'NIT\_Corrigendum folder':** e-Notice Inviting Tender is to be downloaded in entirety, digitally signed and uploaded during e-bid submission in "**NIT\_Corrigendum**" folder. '**Corrigenda/Addenda**' if published in connection with the NIT is to be digitally signed and uploaded in the '**NIT\_Corrigendum**' folder merged with e-NIT documents during e-bid submission.
- 'Agreement\_2911' folder:** Contract /Agreement in WB Form No. 2911(i) published in the e-Tender is to be downloaded digitally signed and uploaded during e-bid submission in **Agreement\_2911** folder.
- 'Forms' folder:** Applications for e-Tender: vide self declaration format in specimen Form-1 , Self declaration of bidder not having common interest as a different bidder organisation in any other work tendered under different serials of this particular e-NIT vide specimen Form-2, and self declaration on antecedents and performance of the bidder in specimen Form-4.  
*All above are to be filled up completely, digitally signed and uploaded during bid submission in "**Forms**" folder.*
- Drawings folder:** The GAD/Plan/Map published in the e-Tender by the Tender Inviting Authority is to be downloaded by the bidder digitally signed and again *uploaded during e-bid submission in "**Drawings**" folder*
- BAR\_CHART folder: BAR CHART/Work Programmes in other Networking Methods** prepared by TIA in pdf file defining the Physical Milestones of the construction period for implementation of the project is to be downloaded by the bidder digitally signed and again *uploaded during e-bid submission in "**BAR\_CHART**" folder*

#### 3.2A.NOTE:

- Contractors/bidders are required to keep track in the e-Procurement website [www.wbtenders.gov.in](http://www.wbtenders.gov.in) for all the Addenda or Corrigenda notices and documents published in connection with a particular e-Tender within the bidding period and upload the same, digitally signed by him/her along with their e- bid. **Tenders submitted without Addendum/Corrigendum are liable to be treated as incomplete and thereby liable for disqualification or rejection.**
- Form 1, Form 2, Form 3 (for companies etc.) and Form 4 are taken from bidders by TIA as bidders self declarations' or undertakings. These formats are specimens or samples only, which are to be firstly downloaded by the bidders from the NIT in e-Procurement portal, filled up completely and again uploaded with their electronic bids.

#### 3.2 B. My Document [OID\* Cover] containing:

It is desired that PDF files of all other original documents in support of their eligibility and PQ credential shall have to be submitted under the OID cover folders as detailed below:

#### My Document Format for uploading in the OID folder:-

Sl. No.	Category	Sub-category	Sub-category description	Remarks if any
I	Certificates	1. certificates.pdf 2. GST_registration_certificates.pdf	1 Latest Professional Tax Payment Certificate (PTPC) or, PT deposit challan for current financial year or Government Order for exemption in other States where ever applicable. 2 Valid PAN Card in the name of bidder/organisation 3 Income Tax Return of current Assessment year or, IT Return of immediate preceding Assessment year whichever is ;attest available 4 Valid GSTIN under GST Act & Rules	Refer to Clause 3.2C(I) for details

Sl. No.	Category	Sub-category	Sub-category description	Remarks if any
II	Company Details	<i>companydetails.pdf 1</i> <i>companydetails.pdf 2</i>	1 For Proprietorship Firms, Partnership Firms, Registered Companies, Registered Co-operative Societies Valid Trade License/ acknowledgement or Receipt of application for Trade License/ Revalidation OTHER REQUIREMENTS:- 2 For Partnership Firms: Legally valid Partnership Deed, Form-VIII/ Memorandum of Registration of Registrar of Firms 3 For Companies: Incorporation Certificate, Memorandum of Articles of ROC, List of current owners/ Directors/Board Members 4 For State Registered Co-operative Societies: Society Registration certificate from ARCS of the State, Society by-Laws, latest available Auditor's Report of Directorate of Co-operative Audit within proceeding five years as per Societies Act & Rules	Refer to Clause 3.2C(II) for details
III	Credential of works	1. Credential pdf 1 2. Credential pdf 2	1 BOQ/SOR & Work Order/ Award of Contract or LOA/LOI duly authenticated by issuing authority. 2 Pre-Qualification (PQ) Work credential of one 100% completed work as desired in the NIT as the Credential Certificate (CC) duly authenticated by competent authority.	Refer to Clause 3.2C(III) for details
IV	Financial credential	Payment certificate.pdf	All 100% Payment Certificates of competent authorities during preceding Five FY. IT Return of bidder in three FY, or Audited Profit & Loss Accounts statement of any three financial years within the zone of preceding five financial years whichever is available.	Refer to Clause 3.2C(IV) for details

\* OID denotes Other Important Documents.

**Note:**

- i. It is desirable though not mandatory that all documents stated above in PDF files shall be uploaded by bidders only in specified designated folders. No off-line document will be accepted and considered during tender evaluation stage from bidders before publishing of final selection of L1 by publication of FBE sheet verification by TEC may be undertaken directly from PQ Credential issuing authority.
- ii. Validity of documents submitted by bidder shall be stand determined on the date of publication of tender notice (e-Notice Inviting Tender)

**3.2 C(I) Certificate/s:** The documents mentioned below under Serial a, b & c are to be uploaded as 'PDF' files in Certificate.pdf1 (*name of the file should be "certificates.pdf"*)  
The document mentioned under Sl. d below is to be uploaded in GST Registration Certificate.pdf2 file

- a. Latest available Professional Tax Payment Certificate (PTPC) or the PT payment challan/ receipt for current financial year/Waiver Order of competent authority in other States if applicable.
- b. Valid PAN Card of the bidder/s are required;
- c. Income Tax Return of current Assessment Year or, IT Return of immediate preceding Assessment year under IT Act & Rules, whichever latest available with the bidder.
- d. Valid 15 digit Goods and Service Tax payer Identification Number (GSTIN) as per GST Act, 2017 & Rules of the bidder to be uploaded *in 'GST registration certificate pdf'*.

**3.2C(II)** All documents mentioned in tabular format under **Clause 3.2B** and also explained below should be uploaded during electronic bid submission in PDF files with the *name of file should be "companydetails.pdf"*

- i. For Partnership Firms: Documents of Registration of Partnership Firms in the certified copy of 'Form No. VIII,' issued under Indian Partnership Act, 1932 (Act-IX of 1932) by the Registrar of Firms. In case a Partnership Firm is yet to receive Form No. VIII, a "Memorandum" issued by the Registrar of Firms may also be accepted.
- ii. For Companies: Incorporation Certificate, valid Trade License or acknowledgement of issuing authority of receipt of application for Trade License / renewal, 'Memorandum of Articles' registered under the Registrar of Companies (ROC) under the Indian Companies Act, List of owners/ Directors/Board Members are to be uploaded with the e-bid.

iii. For State Registered Co-operative Societies:

- a. Society Registration certificate from ARCS (Assistant Registrar of Co-operative Societies, GoWB) and By-Laws for Cooperative Societies under West Bengal Co-operative Societies Act, 2006 and Rules, 2011 and all amendments.
- b. Latest Auditor's Report of Directorate of Co-operative Audit under Department of Co-operative, Government of West Bengal within preceding five financial years as per Societies Act & Rules.

**3.2C (III) Eligibility criteria based on Credential of work/Prequalification Work Credential "*credential.pdf*"**

- i. Bill of Quantities (BOQ) along with Work Order/Award of Contract; duly authenticated by the competent authority to be submitted under Technical cover (*name of file should be "credential.pdf 1*).
- ii. Pre-Qualification (PQ) credential of one 100% completed work of Gross Notional Value as desired in the NIT as the Credential Certificate (CC) duly authenticated by competent authority. (*Name of file should be "credential.pdf 2*).

**3.2C (IV) PQ Financial credential:** In '*payment certificate.pdf*' folder under OID cover

- a. Disqualification during PQ evaluation of financial capability of bidder shall not be decided during technical bid evaluation by TEC up to work of Rs 45 lakh, as no minimum financial capacity is fixed, except if reveals from documents beyond any doubt of the financial liquidity & bankruptcy of the bidder, determining absolute incapacity to execute the work.
- b. i. 'Payment certificate' of works authenticated by appropriate authority for preceding three Financial Years, or, ii. Valid Income Tax Returns for preceding three FY, or,  
iii. Audited Profit & Loss Accounts statements of three FY, any one of i, ii, or iii as a complete set for three FY within zone of immediate preceding five FY is to be uploaded in '*payment certificate.pdf*' folder under OID cover, else the bidder may be disqualified. Name, address, contact no. and registration no. of auditor Firm is desirable for Profit & Loss accounts statement, if submitted.

**Note:** a. *If the bidder Company/Firm was set up less than three years ago, audited balance sheets and P/L Accounts for the number of years since inception are to be submitted under Technical cover and the average value would be evaluated only for the period since inception and not three years. Credential Certificate (CC) given as PQ Work Credential may also contain payment certificate and in those cases separate payment certificate is not required.*

b. *No file in Technical / Pre-Qual cover or OID cover folder is allowed by the system to be kept blank/empty. Where ever the forms and documents are uploaded by the Tender Inviting Authority, the same is to be downloaded, duly filled up, converted to pdf file, and again uploaded after digital signing, forming a part of tender document. These formats are specimens or samples only and deviation from specimen format is not a sufficient ground for rejection of the bid. Relevant blank Forms are to be firstly downloaded by the bidders from the NIT in e-Procurement portal, filled up completely and again uploaded with their electronic bid. No offline document is acceptable from bidders by TEC during evaluation stage.*

**3.3 Financial proposal / bid under Financial cover:-**

The financial bid should contain the following documents in one cover or folder.

- i. **Bill of Quantities (BOQ):** The contractor/bidder is required to quote the financial offer/bid price or rate as percentage above or below the estimated amount put to tender or 'at-par' with tender value, in the space marked for quoting rate in the BOQ of the tendered work.
- ii. Only the downloaded sheet of the above document in Excel format is required to be uploaded by the contractor/bidder.
- iii. BOQ without a valid numeric rate at the designated space provided in the BOQ will be disqualified and rejected outright. Contractors/bidders willing to quote "at-par" rate shall need to write "0" in the 'space' provided for rates in the BOQ of the tendered work.

**4. Tender Fee and Earnest Money Deposit (EMD)**

**i. Tender Fees:**

Entire set of e-Tender documents are made available free of cost through the State Government e-Procurement portal having URL <https://wbtenders.gov.in> and also available in the e-Procurement link of Departmental website [www.wbiwd.gov.in](http://www.wbiwd.gov.in). Cost for tender documents will not be charged even during execution of a formal tender contract/agreement. However, the contractors/bidders may wherever necessary shall be suitably charged for additional/multiple copies of drawings, specifications, Schedule of Rates booklet etc. and such fee may be suitably determined by the Tender Inviting Authority as per existing Rules.

**ii. (a) Earnest Money Deposit (EMD):**

Bidders are required make payment of Earnest Money (EMD) through the e-Payment banking system, on-line and should read in advance the instructions carefully, particularly those contained in the challan generated in the e-transaction of the portal, if opted for EMD payment through RTGS/NEFT. Only if the bidder is exempted from payment of EMD by the State Finance Department, the Govt order for such exemption is to be uploaded while opting for EMD exemption category. Any misjudgement and resultant non submission of EMD will lead to summarily rejection of the bid/tender. **The quantum of Earnest Money Deposit has been revised as 2 % of the amount put to tender or Rs. 10 Lakh, whichever is lower for amount put to tender upto value of Rs. 25 crore.**

**(b) Additional Performance Bank Guarantee:**

"Additional Performance Security" has been made mandatory which shall be obtained only from the successful L1 bidder, if the accepted bid price is below 20% of tender BOQ or below by more than 20% of the tender BOQ. This Additional Performance Security shall be equal to 10% of the tendered amount i.e. 10% of the L1 bid price.

The said Bank Guarantee (BG) shall have to be valid up till the end of the contract/Agreement period including extended time period till 100% physical completion of work in all respects and shall be renewed within validity period accordingly if required. The said Bank Guarantee shall remain in custody of the DDO & Executive Engineer in-charge of the work, which shall be returned to the bidder/contractor after successful physical completion of the work as per contract. If the bidder fails to complete the work successfully, this Additional Performance Security shall be forfeited at any time during the pendency of the contract period after serving proper notice to the contractor/bidder agency. Necessary provisions regarding deduction of security deposit from progressive bills of the contractor in respect of the tendered work shall be governed as per relevant clauses of the tender contract/Agreement which will in no way be affected / altered due to this Additional Performance Security.

As per Dept. Memo no.- 306-IB/IW-14011(34)/1/2018-JS(IW),dated: 06.08.2018, the entire Security Deposit or the Performance Security may be released after physical and financial completion of the project but before expiry of the security period or defect liability period against receipt of equivalent amount of bank guarantee of approved bank of RBI which should remain valid till the expiry of the defect liability period.

**4A. Login by bidder:**

- a. A bidder desirous of taking part in e-tender floated by the State Government shall login to the e-Procurement portal of the Government of West Bengal [www.wbtenders.gov.in](http://www.wbtenders.gov.in) using his/her login ID and password by using their valid DSC.
- b. He/she will select the tender to bid and initiate payment of pre-defined EMD fixed for that tender by selecting from either of the following payments modes:
  - i. Net-Banking (any of the banks listed in the ICICI Bank Payment Gateway) in case of payment through ICICI Bank Payment Gateway;
  - ii. RTGS/NEFT in case of off-line payment through bidder's bank accounts in any Bank approved by RBI in India.

**4B. EMD payment procedure:**

**a. Payment by Net Banking out of any listed bank through ICICI Bank Payment Gateway:**

- i. On selection of Net Banking as the payment mode, the bidder will be directed to ICICI Bank Payment Gateway (along with a string containing a Unique ID) where he/she will select the Bank through which he/she wants to electronically transact the EMD.
- ii. Bidder will make the payment after entering his Unique ID and password of the bank to process the e-transaction.
- iii. Bidder will receive a confirmation message on registered mobile phone regarding success/failure of the transaction.
- iv. If the transaction is successful, the amount paid by the bidder will get credited in the respective Pooling account of the State Government maintained with the Focal Point Branch of ICICI Bank at R.N Mukherjee Road, Kolkata for collection of EMD against unique codes for identification of the tendering authority.
- v. If the transaction is failure, the bidder will again try for payment by going back to the first step.

**b. Payment through RTGS/NEFT:**

- i. On selection of RTGS/NEFT as the payment mode, the e-procurement portal will show a pre-filled challan having the details to process RTGS/NEFT transaction.
- ii. The bidder will print the challan and use the pre-filled information to make RTGS/NEFT payment using his/her own designated Bank account.
- iii. Once payment is made, the bank would provide an "UTR remittance number" for successful transaction with which the bidder will come back to the e-Procurement portal after expiry of 2 to 3 bank working days to enable the NEFT/RTGS process to complete, in order to verify the payment made and continue with his/her bidding process.
- iv. If verification is successful, the fund get credited to the respective Pooling account of the State Government maintained with the Focal Point Branch of ICICI Bank at R.N Mukherjee Road, Kolkata for collection of EMD.

- v. Hereafter, the bidder will go to e-Procurement portal for final submission of his/her e-bid within pre-assigned last date of submission of e-tender.
- vi. If the payment verification is unsuccessful, the amount will be returned automatically by the system to the bidder's bank account.

**Note:** EMD made through RTGS/NEFT would require additional 2 to 3 bank working days after date of transaction in the bank before the procedure is completed for enabling the bidder to continue with the bidding process in the on-line final bid submission. Thus, the bidder is to take precaution in case of RTGS/NEFT transfers, so that the entire process of submission of e-tender is completed within last date of on-line submission of his/her tender. However, Net-banking transaction through ICICI bank payment Gateway would be on real time basis.

**4C. Refund/Settlement Process for EMD:**

- i. After decrypting/admitting of all e-bids, the preliminary technical bid evaluation (TBO) summary sheet would be published in the Portal after two working days, and thereafter at least after four working days, the Final technical evaluation (TBE) summary sheet would be published in the Portal with simultaneous electronic processing in the e-Procurement portal by the tender inviting authority done so that status of the all bids as qualified or disqualified; based on the Final Bid Evaluation Sheet (FBE) is made available to all bidders along with the details of the unsuccessful bidders to ICICI Bank by the e-Procurement portal through web services.
- ii. On receipt of the information from the e-Procurement portal, the Bank will refund through an automated process the EMD of the bidders disqualified at the technical evaluation to the respective bidders' bank accounts from which they made the EMD on-line transaction. Such refund will take place within T+2 Bank working days where T will mean the date on which information on rejection of bid is uploaded to the e-Procurement portal by the Tender Inviting Authority.
- iii. Once the financial bid evaluation is electronically processed in the e-Procurement portal, EMD of the technically qualified bidders other than that of the L1 will be refunded, through an automated e-process, to the respective bidders' bank accounts from which they made the payment transaction. Such refund will take place within T+2 Bank working days where T will mean the date on which information on rejection of financial bid is uploaded to the e-Procurement portal by the tender inviting authority.
- iv. As soon as the L1 bidder is awarded the contract (AOC), the same is processed electronically in the e-Procurement portal for transfer to Government Receipt under Public Accounts of the State through GRIPS where under the security deposit will also be collected in connection with the work.
- v. All refunds will be made mandatorily to the Bank account from which the payment of EMD was initiated.
- vi. If the e-tender is cancelled, then the EMD would be reverted to the original bidder's bank account automatically after such cancellation order is processed online by the Tender Inviting Authority.
- vii. TIA reserves the right to forfeit the EMD electronically in case of breach/violation of tender rules as defined under clause 8 & 9.

**5. Credential Certificate (CC) as Prequalification Work Credential:**

- i. Credential Certificates (CC) for one/single 100% completed work within last five financial years on the date of publication of NIT will only be accepted as valid PQ credential of work. Incomplete ongoing work shall not be considered for valid PQ Credential. Payment Certificate without containing mandatory details shall not be treated as valid.
- ii. It is desirable that CC should preferably contain the name with designation, postal address of office, contact Telephone No./FAX / e-mail ID of the authority issuing the CC for the work along with name of work, amount put to tender, date of completion of the work, gross final billed value of the 100% completed work, certificate of issuing authority indicating successful and satisfactory completion. Illegible certificates, absence of contact details making it time consuming for verification purposes of CC issued by authorities outside the State are liable to be rejected by the Bid Evaluation Committee (TEC).
- iii. Credential Certificates (CC) of successfully completed works in any Department/autonomous authority of the Government of West Bengal will be considered. CC of 100% completed works executed under any other State / Central Government Ministry / Department / Nationalised Financial Institution Organisation / Govt. Undertaking / Govt. Enterprises or Government Institutions or Local Government Bodies (Municipalities, Zilla Parishad & Panchayat Samities within West Bengal, will also be considered as valid PQ Credential. Such CC are to be issued by an officer/authority not below the rank of Executive Engineer / Divisional Engineer / District Engineer/Project Manager of the State/Union Government Departments/ Organisations; authorised signatories of CC for Panchayat Samities and Municipalities shall be the BDO & Executive Officers or equivalent administrative officers respectively. It is desirable to have telephone and FAX or e-mail addresses of the signatory of the CC for all offices outside West Bengal for verification purposes.

**6. Pre Qualification (PQ) eligibility criteria**

Prequalification (PQ) eligibility of a contractor/ bidder based on one single 100% completed works contract and financial capacity achieved within the zone of last five financial years will be determined as per Rules stated below:

- 6 I (a). Firstly, the gross value of the work submitted as PQ Credential as per CC of similar in nature completed during the current financial year before date of publishing of e-NIT or within the preceding five FY will be multiplied by the following factors to take care of the inflationary effects to arrive at the gross notional amount.

Year	Description	Multiplying factor to arrive at gross notional amount
Current	The financial year of floating of NIT	1.00
1 <sup>st</sup>	1 year preceding the current financial year	1.08
2 <sup>nd</sup>	2 years preceding the current financial year	1.16
3 <sup>rd</sup>	3 years preceding the current financial year	1.26
4 <sup>th</sup>	4 years preceding the current financial year	1.36
5 <sup>th</sup>	5 years preceding the current financial year	1.47

**Note:** For cases where two contractors/bidders are participating in a e-Tender for a particular work are such that one happens to have worked as a sub-contractor of the other, and both the contractors/bidders PQ submit work credential of having completed the same job either wholly or partly, then in such case the PQ credential of the principal contractor will be considered while that of the sub-contractor will not be taken into consideration for determining the eligibility criteria of the contractor/bidder during technical evaluation of the tender. If the PQ Credentials submitted by hitherto contractors/bidders are for different works, then both the PQ Credentials will be considered for determining the eligibility criteria of the individual contractors/bidders.

**6 II. Financial proposal of any contractor/bidder will come under consideration only when the Technical PQ criteria mentioned below are satisfied and fulfilled in the Technical Bid Evaluation stage.**

Gross notional amount calculated from Credential Certificate (CC) of a single works contract completed within the zone of immediate preceding five financial years on the date of this e-NIT, issued in favour of the contractor/bidder /Agency/Firm/Registered Co-operative Society for a similar work defined in the tender should be at least 30% of the amount put to tender for the work it is bidding. The power to decide on the criteria of similarity rests without any prejudice, solely with the Bid Evaluation Committee (TEC).

**7. Additional eligibility criteria for participating in more than one serial of work in a e-NIT**

If the same bidder bids separately for on behalf of another Firm or in a different capacity having financial interests in the same work, all the tenders would be rejected.

**8. Penalty for suppression / distortion of facts and withdrawal of L1 bidder before acceptance of LOI**

If a contractor/bidder fails to physically produce the originals of documents (especially the Credential Certificates and P/L accounts with audited balance sheets), or any other bid document on demand by the Tender Evaluation Committee (HTEC/TEC) which were submitted as soft copies in PDF files with their e-bids within a specified time frame, need arising due to any material deviations detected in the uploaded soft copies, leading to specific doubts which could not be cleared by enquiry from issuing authority of these documents or if there is any suppression/distortion/falsification noticed/detected/ pointed out at any stage of the e-tender process at any stage prior to signing of Contract-Agreement or the issue of LOA or AOC, the Tender Inviting Authority will immediately bring the matter to the notice of the concerned Chief Engineer and appropriate penal measures as stated in Clause 10 below will be taken. The concerned Chief Engineer then will issue the necessary order in writing with intimation to the defaulting contractor/bidder, other Chief Engineers, Centralized e-Tender Cell and also the Government in the Irrigation & Waterways Department. Copy of the order/starting penal measures should invariably be communicated to the Nodal Officer, e-Governance Cell of the Department with a request for uploading the order in the Departmental website in the link "List of suspended/debarred contractors".

**9. PROCEDURE FOR SUSPENSION AND DEBARMENT OF SUPPLIERS/ CONTRACTORS**

**A. SCOPE:**

The procedures laid down in subsequent paragraphs shall govern the suspension and debarment of suppliers, contractors and bidders ("Contractors" for brevity) involved in Government procurement for offenses or violations committed during competitive bidding and contract implementation, or even later for the works under Irrigation & Waterways Department, Government of West Bengal. The concerned Chief Engineer shall publish the suspension and debarment order in the Departmental website with the approval of I&W Department in the designated link within 1 (one) working day of issuance of such order. The TIA shall recommend the case to HTEC/TEC who with opinion of Chief Engineer will place it before DTC/QBEC/DTTC for approval.

**B. PROHIBITION ON SUSPENDED / DEBARRED PERSONS / ENTITIES TO PARTICIPATE IN THE BIDDING OF GOVERNMENT PROJECTS / CONTRACTS OF THE DEPARTMENT**

A person / entity that is suspended / debarred by a procuring entity shall not be allowed to participate in any procurement process under Irrigation & Waterways Department during the period of suspension / debarment unless the same has been revoked by the competent authority.

A Joint Venture or Consortium which is suspended / debarred or which has suspended / debarred member/s and/or partner/s as well as a person/entity who is a member of suspended / debarred Joint Venture or Consortium shall, likewise, not be allowed to participate in any procurement process under Irrigation & Waterways Department during the period of suspension / debarment unless the same has been revoked.

**C. DEFINITION OF TERMS:-**

- i. **Bidder:** A person/Contractor/Agency/Company/Society/Corporation participating in the procurement process and/or a Person/Contractor/Agency/Joint Venture/Consortium/ Corporation having an Agreement/ Contract for any procurement with the Department shall be referred as bidder.
- ii. **Bid Evaluation Committees or Tender Evaluation Committees (HTEC/TEC/QBEC in short):**
  - a. Bid / Tender Evaluation Committee'(TEC) for the bids upto tender value of Rs. 45.00 lakh (TEC) invited by the Executive Engineer will be comprising of i) Concerned Executive Engineer as Chairperson and Convener, ii) Assistant Engineer concerned to the work as Member, iii) Another Assistant Engineer from Division as Member or the Junior Engineer posted as the Divisional Estimator.
  - b. or, Evaluation Committee constituted by the Department from time to time.
- iii. **Consolidated Debarment List:** A list prepared by the Departmental Debarment Committee/Chief Engineer containing the list of bidders debarred by the Irrigation & Waterways Department, Government of West Bengal. The list would be displayed prominently in the designated link in website of the Department clearly stating the period of suspension/debarment.
- iv. **Contract implementation:** A process of undertaking a project in accordance with the contract /Agreement documents.
- v. **Debarment:** An administrative penalty, in addition to the contract/Agreement provisions, disqualifying a bidder from participating in any procurement process under Irrigation & Waterways Department, Government of West Bengal for a given period.
- vi. **Debarred Bidder:** A Bidder who was disqualified by the competent authority of the Irrigation & Waterways Department, Government of West Bengal.
- vii. **Department:** Irrigation & Waterways Department, Government of West Bengal
- viii. **Entity:** A person/Contractor/Agency/Joint Venture/Consortium/Corporation participating in the procurement process and/or a Person/Contractor/Agency/Joint Venture/Consortium/Corporation having an agreement/ contract for any procurement with the Department shall be referred as entity.
- ix. **Offence:** A violation or breach of the Constitution of India, laws, regulations, laid down procedure, etc under Prevention of Corruption Act, 1988, Code of Criminal Procedure, 1973 u/s 195(1) and Section 197(1), Competition Act, 2007 and IT Act, 2000 as amended.
- x. **Procurement:** It is the act of buying goods, services or works from an external source. It is favourable the goods, services or works are appropriate and that they are procured at the best possible cost to meet the needs of the acquirer in terms of quality and quantity, time and location.
- xi. **Procuring Entity/Authority:** The officer authorised by the Irrigation & Waterways Department, Government of West Bengal for procurement.
- xii. **Suspension:** Temporary disqualification of a bidder from participating in the procurement process of Irrigation & Waterways Department for a period of 6 (six) months when an offence is made against a bidder.

**D GROUNDS FOR SUSPENSION AND DEBARMENT**

- i. Submission of eligibility requirements containing false information or falsified documents.
- ii. Submission of Bids that contain false information or falsified documents, or the concealment of such information in the Bids in order to influence the outcome of eligibility screening or any other stage of the bidding process.
- iii. Unauthorised use of one's name/digital signature certified for purpose of bidding process.
- iv. Any documented unsolicited attempt by a bidder to unduly influence the outcome of the bidding in his favour.
- v. All other acts that tend to defeat the purpose of the competitive bidding such as lodging false complaints about any bidder, posting baseless allegation about any officer duly authorised by the Department, restraining any interested bidder to participate in the bidding process etc.

- vi. Refusal to accept an award after issuance of 'Letter of Acceptance' or enter into contract with the Government without justifiable cause.
- vii. Refusal or failure to post the required performance security/earnest money within the prescribed time without justifiable cause.
- viii. Subcontracting of the contract or any part thereof without prior written approval of the procuring entity.
- ix. Failure solely due to fault or negligence of the Contractor, to mobilize and start work within the specified period as mentioned in the 'Letter of Acceptance' / 'Letter of Acceptance cum work Order' / 'Work Order' / 'Notice of Process' / 'Award of Contract' etc. ultimately resulting in rescindment of contract.
- x. Failure to fully and faithfully comply with the contractual obligations without valid cause, or failure to comply with any written lawful instruction of the procuring entity or his representative(s) pursuant to the implementation of the contract, ultimately resulting in rescindment of contract.
- xi. For the procurement of goods, unsatisfactory progress in the delivery of the goods by the manufacturer, supplier or distributor arising from his fault or negligence and / or unsatisfactory or inferior quality of goods, vis a vis as laid down in the contract.
- xii. Refusal or failure to upload a self-declaration in specimen format of Form-4 to the effect of any previous debarment imposed by I&WD, any other Department of State Government and or Central Government.
- xiii. Wilful or deliberate abandonment or non-performance in a project or contract by the contractor / suppliers resulting to substantial breach thereof without lawful and / or just cause(s).
- xiv. The Additional Performance Security shall have to be submitted by the selected L1 bidder after issuance of Letter of Acceptance / Letter of Invitation (LoA/LoI) within next seven working days and before issuance of Award of Contract (AoC) in the form of "Bank Guarantee" of any Scheduled Bank approved by RBI, payable at Kolkata or / in West Bengal, as per specimen format Form-6. Else, its/their Earnest Money Deposit (EMD) will be forfeited without any prejudice by the Tender inviting authority.

**E. CATEGORY OF OFFENSE:**

- a. First degree of offense: Clause 9 D (i) up to (vii), (xii) & (xiv) is to be considered as first degree of offense.
- b. Any of the offence under Clause (viii) to (xi) & (xiii) shall lead to termination of contract and its determinations in accordance with Clause (ii) & Clause (iii) of Agreement Form No. WB-2911 and simultaneous debarment for a period of 2 years
- c. Second degree of offense: Any one of the offenses as mentioned under Clause 9D (i) to (xiv), committed by a particular bidder/contractor/supplier on more than one occasion would be considered as second degree of offense. Period of debarment will be 2 times the corresponding period penalty applicable for 1<sup>st</sup> degree offence in addition to other penal provisions contained in 1<sup>st</sup> degree offence.

**F. Procedure and Rules of Debarment :**

Debarment procedure and rules are published as Departmental Notification to be read in conjunction with the Corrigenda issued from time to time , as may be seen in the Notification link of the Departmental website [wbiwd.gov.in](http://wbiwd.gov.in)

**G. PENALTY FOR OFFENSE:**

- a. For committing 1<sup>st</sup> degree offense any of the cases referred under Clause 9 D (i) to (v), forfeiture of earnest money and debarment for a period of six months, if the offense is detected during technical evaluation. If the offence is detected after award of the contract and if the offender happens to be the agency selected for work, and such selection is made due to oversight, forthwith termination of the contract and determination of contract value in accordance with clause 3(ix) (c) of West Bengal Form No. 2911(i)/(ii), and simultaneous debarment for a period of six months. Further, in case the offense is detected after completion of work and payment of final bill the Work credential earned would be declared as 'null and void', so that the same cannot be used in future as PQ credential for securing other works contracts in the Irrigation & Waterways Department, together with debarment for a period of six months.
- b. For committing 1<sup>st</sup> degree offense in any of the cases referred under Clause 9 D (vi), (vii),(xiii) to (xv), forfeiture of earnest money and debarment for a period of one year. For committing offenses under Clause 9D (xv), debarment period shall be for one calendar year preferably from the date on which the due date for submission of BG had expired (i.e 8<sup>th</sup> or 15<sup>th</sup> working day from date of receipt of LOA /LOI) by the concerned Chief Engineer to be notified in the Departmental website.
- c. For committing 1<sup>st</sup> degree offense in any of the other cases under Clause 9 D (viii) to (xii), termination of contract and its determination in accordance with Clauses 2 & 3 of West Bengal Form No. 2911(i)/(ii), including debarment for a period of two years.
- d. For committing 2<sup>nd</sup> degree offenses under above all categories, period of debarment will be twice the corresponding period for 1<sup>st</sup> degree offenses, in addition to other penal provisions for 1<sup>st</sup> degree offense.

## 10. Taxes & duties to be borne by the Contractor/bidder

In view of introduction of GST with effect from 01.7.2017, all the bidders intending to participate in this e-tender should offer their financial bids inclusive of GST applicable for entire composite works/Procurement of goods & services, labour intensive component contained in the BOQ. Income Tax, Royalty, GST (CGST, SGST, IGST), Construction Workers' Welfare Cess, Labour Insurances EPF and similar other statutory levy / cess will have to be borne by the contractor/bidder and his/her quoted rate should be quoted accordingly after considering all these charges, and no separate payment towards any of the statutory taxes rents or levies shall be made by the work implementing authority.

## 11. Site inspection prior to submission of tender

Before submitting a e-tender, the intending contractor/bidder should make themselves acquainted thoroughly with the local conditions prevailing at site of implementation of the work by undertaking field inspections and taking into consideration all probable factors and difficulties to be involved during execution of the work as per specification in all respects including transportation of materials, communication facilities, climate conditions, nature of soil, availability of local labourers and market rates prevailing in the locality etc. and no claim whatsoever will be entertained on those accounts afterwards. The contractor/bidder may also contact the office of the designated Assistant Engineer/**Executive Engineer, Metropolitan Electrical Division, Irrigation & Waterways Directorate** in between 11.30 hours to 16.30 hours on any working day, prior to the date of last date for submission of bid in the e-tender.

## 12. Conditional and incomplete tender

Conditional and incomplete tenders are liable to be summary rejected. No off-line document will be entertained until completion of e-Tender process by way of acceptance of L1 bid by the competent Tender Accepting Authority/Government.

## 13. Opening & evaluation of tender

### 13.1 Opening of a Technical Proposal

All works above tender value of Rs 5.00 lakh for which e-tendering is mandatory shall be awarded through open tenders without reservation for any particular class of contractors/bidders. Notices for open off-line tenders for each tender value below Rs 5.00 lakh shall include such clauses as is notified by the Department from time to time.

For e-tenders bids are to be invited in two parts under a two-bid electronic system.

- i. Technical proposal will be opened by the Tender Inviting Authority or his/her authorised representative/s electronically in the official website using their authorised valid Digital Signature Certificate/s (DSC).
- ii. Intending contractors/bidders may remain present if they so desire.
- iii. Technical cover documents (vide Clause 3.2.A) will be opened /decrypted first and if found in order, Cover (Folder) for OID (vide Clause 3.2.B) will be opened/ decrypted. If there is any material deficiency in either of the Technical cover documents, the e-bid is liable to be disqualified & rejected.
- iv. Decrypted (transformed into readable format) documents of the Pre-Qual Technical cover and the OID (Other Important Document) Cover will be decrypted/downloaded by the TIA and handed over to the Technical Bid Evaluation Committee (TEC).

### 13.2 Process of Technical Evaluation in a tender

Within 24 hours of uploading the TBO summary sheet containing Preliminary Technical Qualification result, any of the aggrieved bidder, may seek clarification / redressal / review from the TEC on the list of bidders, in writing/through e-mail with supporting facts / figures / documents. If such clarification /review relates to eligibility of other bidders, on the grounds of submission of false/ forged / manipulated / inappropriate credentials, modalities prescribed in the Departmental Notification shall be followed. In case, the review only seeks the eligibility of the applicant himself, views of the Tender Evaluation Committee (TEC) would be communicated in writing to that bidder within next two (2) working days. If the bidder is not satisfied with the clarification of the TEC, he/she may appeal to the concerned Chief Engineer within 24 hours of receipt of communication from the TEC. The concerned Chief Engineer will dispose such complaints jointly, in associated with at least another available Chief Engineer within next 2 working days. Thereafter final Technical Evaluation Sheet (TBE) of the technically qualified bidders would be uploaded, after incorporating modifications if required. The TIA shall while uploading the final TBE summary sheet accept or reject electronically the admitted bids based on the advice of TEC as per TBE summary sheet. Thus at this stage the rejected bidders will get back their EMD. e-mail communication in official e-mail address of TIA or TAA shall be treated as a valid mode of communication. The minimum time period from date of TBO summary sheet uploading and TBE summary sheet uploading shall be 4 working days or more.

Power is delegated to TEC to verify the authenticity of bid documents by physically summoning the applicant bidder on the basis of specific doubts which could not be cleared, which shall be exercised in exceptional cases, offline verification before issue of LOA needs to be avoided. Only when all other methods of undertaking verification have been exhausted, and there is ample reason to believe that fairness of the technical bid evaluation of the tender

cannot be ensured without such action. Prima-facie, if there is not enough reason to doubt the authenticity of the bid documents, physical summon of the bidder shall be avoided, as after determination of L1 bid in financial bidding and before issuance of LOA, all the on-line documents would be verified with the originals by the Accounts & estimating branches of the designated Executive Engineer, and reported to the Tender Accepting Authority prior to the issuance of LOA.

### 13.3 Uploading the list of technically qualified contractors/bidders

- i. Pursuant to decision arrived after a Technical Bid Evaluation and review, the final list of eligible contractors/bidders having successfully qualified in the Technical Evaluation stage for a particular serial of work whose financial proposal will be thus considered, is uploaded on the web portal/s.
- ii. While evaluating, the TEC may, if they so desire, summon the contractors/bidders and seek further clarification/information or seek verifications of original hard copy of any of/all the documents already submitted on-line, and if these cannot be produced within stipulated timeframe, their bids will be liable for rejection.

### 13.4 Opening and Evaluation of Financial Proposal/bid

- i. Financial proposals of the bidders/contractors declared technically qualified by the Bid/Tender Evaluation Committee (TEC) will be opened electronically by the Tender Inviting Authority in the web portal stated above on the pre-notified date and time.
- ii. The encrypted copies will be decrypted and the rates will be read out to the contractors/ bidders remaining present at that time, else they may login their respective e-tender accounts to see the (CS) comparative statement in the web portal.
- iii. After opening the financial proposal, the preliminary summary result containing inter alia the names of contractors/bidders and the rates quoted by them will be uploaded and the result will be made available in the e-tender platform.
- iv. If the Tender Accepting Authority (TAA) is satisfied that the rate obtained is fair and reasonable and there is no scope of further lowering down of rate, he/she may after having the comparative statement test checked by the Divisional Accountant / Divisional Accounts Officer attached to his office and after their acceptance upload the financial bid evaluation summary sheet or result containing the name of contractors/bidders and the rates quoted by them against each work.
- v. If there is any scope for lowering down of rate in the opinion of the Tender Accepting Authority being abnormally high, i. e above 10% of the amount put to tender (Tender value), the e-NIT shall be cancelled and invited afresh 2<sup>nd</sup> or 3<sup>rd</sup> re-tender. **No post tender negotiations are permitted.**
- vi. If there is any scope for lowering down of rate in the opinion of the Tender Accepting Authority being abnormally high above 10% of the amount put to tender i.e Tender value, the e-NIT shall be cancelled and invited afresh. No post tender negotiation is permitted.
- vii. If there is no contractor/bidder or the number of contractors / bidders in the 1<sup>st</sup> tender is less than three, the e-tender has to be cancelled. In case of participation of more than three bidders, if the number of technically qualified bidder falls below three, the tender/e-NIT is to be cancelled as well and fresh e-tender vis-a-vis 2<sup>nd</sup> call e-Tender or even 3<sup>rd</sup> call e-Tender may be invited by suitably lowering of minimum eligibility PQ criteria (work & financial) for bidders with wide publicity of Re-tender notices through electronic and print media.
- viii. Final result after acceptance of the rate by the Tender Accepting Authority, if within the delegated power of acceptance would have to be uploaded in the e-Procurement platform. Otherwise, the matter may be referred to the Government Appointed DTC and the appropriate Government for decision.
- ix. The Tender Accepting Authority may ask the L1 bidder/contractor to submit analysis of rates to justify the rate quoted by that bidder after declaration of financial bid evaluation result.
- x. If the lowest (L1) bidder/contractor backs out there should be Re-tendering in a transparent manner. In such a situation the TIA may call for re-tender with bid submission time period should normally be 14 days for value above Rs. 10.00 lakh, and 7 days for value exceeding Rs. 1.00 lakh but up to Rs. 10.00 lakh.

### 13.5 Tender Accepting Authority (TAA)

Authority to which the power has been delegated to accept tenders as per latest Finance Department Notification will function as the Tender Accepting Authority (TAA) for evaluation of technical and financial proposals of works having tender value within his/her range of acceptance.

As per present delegation, TAA for different tenders within the range above Rs 0.10 Lakh upto Rs 100.00 Lakh would be as follows:

- i. For e-Tenders of value up to Rs 100.0 lakh (above Rs 5.00 lakh and up to Rs 100.0 lakh): **Executive Engineer, Metropolitan Electrical Division, Irrigation & Waterways Directorate**
- ii. For e-tenders of value up to Rs 5.0 Lakh (above Rs. 1.0 Lakh and upto Rs. 5.0 Lakh): **Assistant Engineer, Metropolitan Electrical Division, Irrigation & Waterways Directorate.**
- iii. For tenders of value up to Rs 1.0 Lakh relating to works only, is to be tendered in a single bid system in off-line mode to be accepted by **Assistant Engineer/Sub-Divisional Officer, Metropolitan Electrical Division, I&W Directorate.** [off-line single bid system Manual Tenders] on the basis of technically sanctioned costs.

### **13.6 Procedure to be followed for final acceptance of tender & Award of Contract**

- i. The lowest (L1) financial bid for all works tenders is accepted as a rule. If for any reason the lowest (L1) bid is not accepted, reference is to be made to the appropriate Government for orders as to which of the contractor /bidder the work should be awarded.
- ii. Maximum 5% excess beyond the 'Tender Value' (Amount put to Tender) may be accepted as per delegated power to the Executive Engineer up to Rs 45.00 lakh, and at least three valid bids have been received in the financial bid stage, provided tender value after abatement is within the administratively approved cost. Maximum 5 % excess beyond the 'Tender Value' (Amount put to Tender) may be accepted above tenders of value below Rs 3.00 lakh upto 5% above amount put to tender and also 5% excess over administratively approved amount, proposal for revised administrative approval/Expenditure sanction would have to be submitted to the Government, but acceptance of tender and issue of work order may not be kept pending for want of revised approval.
- iii. Above 5% and up to 10% of the Tender Value can be recommended to the Government for acceptance by the Departmental Tender Committee (DTC) subject to the conditions that valid technically qualified bids should not be less than three and L1 bid is accepted and tendered amount is within the administratively approved cost. In case of excess over administratively approved amount, revised administrative approval would have to be submitted to the Government but acceptance of tender, and issue of work order may not be kept pending for want of Revised Administrative Approval/ Revised Financial sanction.
- iv. If the response to an e-Tender is less than three, then Tender should be invited afresh. Such Re-Tender notice shall be published in widely circulated dailies as per guidelines and also through e-Tender web portals. Prior to invitation of Re-Tender / fresh e-Tender, the eligibility criteria and other terms & conditions as contained in the first 'Notice Inviting e-Tender' (e-NIT) shall have to be reviewed/relaxed by the Tender Inviting Authority, to ascertain whether (i) it was too much restrictive, say, specifications and qualifications were fixed at higher standards than required, (ii) advertisements in the widely circulated Newspapers were properly published and (iii) other related procedural matters were observed in its entirety.
- v. If the number of valid bids received even in re-tender is less than three, it should be referred by the TIA to the DTC and even the appropriate Government along with the recommendation of the DTC for decision, in accordance with Finance Department Memorandum and other relevant orders in vogue at the time of publication of the e-tender.
- vi. For acceptance of L1 bid after 2<sup>nd</sup> / 3<sup>rd</sup> re-tenders is still above 10% of the Tender Value (Amount put to tender), upon specific recommendation of the DTC as mentioned at clause 13.4, with that of the Department shall have to be sent to the Finance Department for decision.
- vii. All above tender rules applies for all types of works and procurements i.e Plan, Non Plan, deposit works tenders.

### **14. General guidelines for acceptance of e-Tender**

Lowest valid rate should normally be accepted in accordance with the procedure stated in clause 13.4. The Tender Accepting Authority reserves the right to distribute the work amongst more than one contractor/bidder with same L1 rate.

### **15. Signing of formal tender contract/agreement after acceptance of e-tender**

The contractor/bidder, whose bid is approved for acceptance, shall within 15 days of the receipt of Letter of Invitation (LOI) or Letter of Acceptance (LOA) in his / her favour, will have to execute a 'Formal Agreement' with the Engineer-in-Charge in quadruplicate in W.B.F. 2911(i)/2911(ii) and all other contract documents, entire set of which may be obtained free of cost from the office of the designated **Executive Engineer, Metropolitan Electrical Division, Irrigation & Waterways Directorate** in-charge of the work tendered.

If the selected L1 bidder fails to turn up even after 30 days after the initial 15 days from the date of uploading of the AOC in the e-Procurement portal or the despatch date of official communication for signing of the Contract/Agreement, the selected bidder is liable for penal actions which shall comprise blacklisting, debarring from future participation in Government tenders, immediate forfeiture of the Earnest Money deposited in the tender, other penal actions as stipulated under clause 9 & 10 of the e-NIT, the Departmental Notification and also contained in contract W.B Form No. 2911(i)/ 2911(ii)/ Agreement.

### **16. Payment against bills raised by the contractor**

Periodic Tax invoice/bills containing bidders GSTIN & other details needs to be submitted by the supplier/contractor/Agency/bidder to the DDO for raising claims for receiving payments of work executed under this contract /upon achieving physical Milestones clearly showing separately the Tax charged in accordance with the provisions of the GST Act, 2017.

The payment of Running Account as well as final bill for any work based on progress and performance will be made according to availability of fund and no claim due to delay in payment will be entertained.

17. No cost escalation in any form is included in the Tender Contract Agreement.

**18. Bid validity**

The Bid will be normally valid for **120 days** from the date of opening of the financial proposal. However, extension of bid validity may be suitably considered by the Tender Inviting Authority, if required, subject to written confirmation of the contractor/bidder (s) to that effect.

**19. Definition of Physical Milestones:**

The time allowed for carrying out the work as entered in the tender shall be strictly observed by the contractor, and which shall be reckoned from the date on which the order to commence work is given to the contractor. The work shall throughout the stipulated period of the contract be proceeded with all due diligence. Time being deemed to be the essence of contract on the part of the contractor; the contractor shall be bound in all cases, to achieve the 'Milestones' as specified by the Engineer-in-Charge with the AOC, defining pertaining to the work. The contractor within 15 days of receipt of Letter of Acceptance shall submit a work programme commensurate with period of construction in the form of a Bar Chart work programme, stating the timeline of such different Milestones. In the event of the contractor failing to comply with any of the conditions related to achieving the 'Milestones' within the specified time period prescribed for such 'Milestone' plus one month, he/she shall be liable to pay compensation.

If the contractor fails to commence and/or maintain required progress over the total time allotted for its full completion and fails to complete the work and clear the site on or before the end of contract period or extended date of completion, he/she shall, without prejudice to any other rights or remedy available under the law on account of such breach, pay as agreed compensation to the implementing Department. This will also apply to items or group of items for which a separate period of completion has been specified.

**20. Withdrawal of bid in a Tender**

Withdrawal of e-Tender once the bid has been submitted online and after passing of end date for submission and has been accepted for further processing, is not allowed. EMD will be forfeited by the Government and the L1 bidder/contractor penalised in terms of clause 8 referred earlier would be applicable.

**21. Critical dates of this e-Tender**

Sl. No.	Activity	Date & Time	Remarks
1.	Publishing Date	06.02.2026 at 17.00 Hrs.	To be made available with the e-NIT in the website
2.	Document Download start date	06.02.2026	
3.	Bid submission start date	06.02.2026 at 17.00 Hrs.	
4.	Document Download end date	20.02.2026 at 15.00 Hrs.	
5.	Bid submission end date	20.02.2026 at 15.00 Hrs.	
6.	Technical Bid opening date with preliminary result (TBO Sheet)	20.02.2026 at 16:00 Hrs.	
7.	Uploading of the list of Technically qualified final list of bidders (TBE Sheet)	To be Notified Later	To be notified to all bidders through e-mail & SMS through auto-generation in the system.
8.	Financial Bid opening date (FBO Sheet)	To be suitably decided by TIA	
9.	Uploading of CS (Comparative Statement) and uploading of Final FBE Sheet	To be suitably decided by EE(TAA)	
10.	Uploading of the Letter of Invitation / Acceptance LOI/LAO	-do-	
11.	Uploading of Award of Contract (AOC) (Work Order)	-do-	

TIA: e-Tender Inviting Authority (Assistant Engineer/Executive Engineer)

TAA: e-Tender Accepting Authority (Executive Engineer)

### **Special Terms & Conditions of the contract**

1. The Executive Engineer of the concerned Division shall be the Engineer-in-Charge in respect of the works contract and all correspondence concerning rates, claims, change in specifications and/or design and similar important matters will be valid only if accepted/recommended by the Engineer-in-Charge. If any correspondence of above tender is made with Officers other than the Engineer-in-charge for speedy execution of works, the same will not be valid unless copies are sent to the Engineer-in-Charge and also approved by him/her. Instructions given by the Sub-Divisional Officer/Assistant Engineer and the Junior Engineer/Section Officer (SO) on behalf of the Engineer-in-Charge shall also be valid (who have been authorized to carry out the work on behalf of the Engineer-in-Charge) regarding specification, supervision, approval of materials and workmanship. In case of dispute relating to specifications and work, the decision of Engineer-in-Charge shall be final and binding. The Engineer-in-Charge will however take all decisions relating to works contract only after recommendation/ advice of the Tender Accepting Authority. If there is more than the Executive Engineer assigned for the tender, the Chief Engineer would designate the Engineer-in-Charge for the work.
2. Acceptance of the tender including the right to distribute the work between two or amongst more than two bidders with same L1 rates will rest with the Tender Accepting Authority without assigning reason thereof to any of the bidders. The tender accepting authority reserves the right to reject any or all tenders without assigning sufficient justification thereof to the bidder/contractor. No additional or excess work or additional items of work beyond the tendered amount would be generally allowed. All excess, supplementary or substitute supplementary items of work, if unavoidable are to be accepted by the Tender Accepting Authority only if the total value of work on completion is within the tendered amount. The exiting contract would be terminated after achieving work up to tendered cost (gross value) and balance work would be taken up afresh after fresh sanction and new tender, except in the interest of public services, in rare & special cases under specific approval of the Government.
3. The Contractor/bidder shall have to comply with the provisions of (a) Contract Labour (Regulation & Abolition) Rules, 1970 including its revisions (b) Minimum Wages Act 1948 and the modification thereof or any other laws relating thereto as will be in force from time to time.
4. Engineer-in-Charge shall not entertain any claim whatsoever from the contractor for payment of compensation on account of idle labour on such grounds including non-possession of encumbrance free land. Escalation of cost due to inflationary effects or any other reason is not permitted during construction period or extended time period of contract.
5. Engineer-in-Charge shall not be held liable for any compensation due to machines & equipments becoming idle or any circumstances including untimely rains, other natural calamities, strikes etc.
6. All statutory taxes, viz. GST / labour welfare cess, labour insurance etc or revision of taxation rates even after AOC or commencement and before final completion of the work are to be borne by the contractor/bidder. Original tax invoice/challan or bill of those materials, which are procured by the bidder, may be asked to be submitted for verification if required.
7. Labour Welfare Cess @ 1% of the cost of construction works shall be deducted from the Gross value of all works bills. Also it is instructed to compulsorily register his/her establishment under the Act, under the competent registering authority, i.e. Assistant Labour Commissioner / Dy. Labour Commissioner of the region for disbursing PF and ESI benefits of workers. The bidder should be mandatorily be registered online with Employees Provident Fund Organisation (EPFO) in the on-line system and posses EPF code and all current documents. Penalties and complaints due to non compliance of on-line EPF registration and default is the full responsibility of the bidder even if the TIA is by default the Principal employer
8. Adjustment of original bid prices/escalation cost/ mobilization advance / secured advance shall not be permitted for any reason whatsoever due to cost and time over run unless specified otherwise in the contract or the e-Notice Inviting Tender.
9. GST, Cess, License fees, Royalty for construction materials, forest product etc, Toll Tax, Income Tax, Ferry Charges and other Statutory Government Taxes as applicable during project implementation are to be paid by the contractor/bidder. The rates of supply and finished work items are inclusive of these taxes and levy. Tax invoice/bills needs to be submitted by the supplier/bidder for raising claims under the contract after attaining of physical milestones showing separately the tax charged in accordance with the provisions of GST Act, 2017.
10. All working tools & plants, scaffolding, construction of vats & platforms and arrangement of Labour Camps will have to be arranged by the contractor at his/her own cost. The contractor shall clear the site of work and restore all damages made due to the Labour camp, erection of yards and godowns, stores etc within 30 days of completion of work.
11. The contractor shall supply mazdoors, bamboos, ropes, pegs, flags T&P, Machineries and equipments etc. for laying out the work and for taking and checking measurements for which no extra payment will be made.
12. The contractor/bidder should see the site of works and tender documents, drawings etc. before submitting tender and satisfy himself/herself regarding the condition and nature of works and ascertain difficulties that might be encountered in executing the work, carrying materials to the site of work, availability of drinking water and other human requirements & security etc. Work on river banks may be interrupted due to a number of unforeseen reasons e.g. sudden rise in water levels, inundation during flood, inaccessibility of working site for carriage of materials. Engineer-in Charge may order the contractor to suspend work that may be subjected to damage by climate conditions. No claim will be entertained on this account. There may be variation in alignment, height of embankment or depth of cutting, location of revetment, structures etc. due to change of topography, river condition and local requirements etc. between

the preparation and execution of the scheme for which the tendered rate and contract will not stand invalid. The contractor will not be entitled to any claim or extra rate on any of these accounts.

13. A machine page numbered Site Order book (with triplicate copy) will have to be maintained at site by the contractor and the same has got to be issued from the Engineer-in-Charge before commencement of work. Instructions given by inspecting officers not below the rank of Assistant Engineer will be recorded in this book and the contractor must note down the action to be taken by him in this connection as quickly as possible.
14. The contractor shall be bound to comply with all the Central & State Pollution Control Acts & Rules during entire construction period.
15. All possible precautions should be taken for the safety of the people and work force deployed at worksite as per safety rule in force. Contractor will remain responsible for his labour in respect of his liabilities under the Workmen's Compensation Act etc. He must deal with such cases as promptly as possible. Proper road signs as per P.W.D. practice will have to be erected by the contractor at his own cost while operating public thoroughfares. Also, display boards containing brief description and name of project with completion target dates shall be erected at a prominent location at the work site by the contractor for public awareness. Insurance of workers and materials is the responsibility of the bidder during entire construction period.
16. The contractor will have to maintain qualified technical employees and/or Apprentices at site as per prevailing Apprentice Act or as stipulated in the contract. No compensation for establishment charge will be entertained.
17. The contractor will have to accept the work programme as per modifications and priority of work fixed by the Engineer-in-Charge so that most vulnerable reach and/or vulnerable stretch is completed before impending monsoon or rise in river flood water level or commencement of canal irrigation water release or for other suitable reasons.
18. Quantities of different items of work mentioned in the departmental tender schedule/BOQ or in work order are only tentative. In actual work, these may vary considerably. Payment will be made on the basis of works actually completed in different items as per specifications and codes, and no additional claim will be entertained for reduction of quantities in some items or for omission of some items. For execution of any additional item or supplementary works within the tendered value with the total completion value remaining within the accepted tendered cost, approval of the Tender Accepting Authority/Government in the Irrigation & Waterways Department would be required.
19. In order to cope with the present system of e-pradan billing, departmental supply of construction materials is discouraged. However, Departmental materials may be issued to the contractor/ bidder to the extent of requirements as assessed and following accounts procedure in the Treasury system of bill payment and in instalments as decided by the Engineer-in-Charge. Issue of materials may be of three categories.
  - a) Materials issued directly to the work and subject to recovery.
  - b) Materials issued from departmental go down and subject to recovery.
  - c) Materials issued free of cost.

Decision of the Engineer-in-Charge should be final and binding in this regard. He also stands solely responsible for reconciliation of accounts, if materials are issued to the contractor.

20. Any materials brought to site by the contractor subject to approval of the Engineer-in-Charge. The rejected materials must be removed by the contractor from the site at his own cost within 48 hours of issue of the order to that effect. The rates in the schedule are inclusive of cost and carriage of all materials to worksite. The materials will have to be supplied in phase with due intimation to the Sub-Divisional Officer/Assistant Engineer concerned in conformity with the progress of the work. For special type of materials, i.e. Geo Synthetic Bags, HDPE Bags, Geo Textile Filter, Geo jute Filter etc. if any, relevant Data Sheet containing the name of the Manufacturers, Test Report etc. will also be submitted in each occasion. Engineer-in-Charge may conduct independent test on the samples drawn randomly before according approval for using the materials at site. In this regard decision of Engineer-in-Charge shall be final and binding.
21. For materials under category 19(a),(b)&(c), the contractor will act as the custodian thereof. The materials will have to be carried from the nearest Departmental go-down to worksite by the contractor at his own cost. The contractor shall remain responsible for the proper storage and safety of the materials. Suitable Go-down/ Store shall have to be made by the contractor at his/her own cost. Penalty charges shall be levied at higher rate for loss, wastage, misuse. Surplus materials of the departmental if any, shall have to be returned to the issuing Go-down or store at the contractor's cost within the time frame as fixed by Engineer-in-Charge, otherwise, the cost at penal rate will be recovered from the bill. Indent for departmental materials shall be submitted by the contractor to the AE/S.D.O. at least 7 days in advance of actual requirement. No claim will be entertained for non-issuance of such materials in time but reasonable extension of time will be granted. All materials, whatever be the category thereof, shall be properly stored by the contractor in suitable go downs near the site of work at his own cost & under no circumstances whatsoever shall any material be removed from the site of work without prior written permission of the Engineer-in-Charge. The contractor shall be responsible for any damage, wastage or loss of such materials.
22. The contractor shall also have to satisfy the Engineer-in-Charge regarding the proper utilization of materials which have been issued departmentally.
23. Value of the material, under category (a) & (b) of clause 19, will be recovered from the bills of the contractor in one or successive instalments as may be decided by the Engineer-in-Charge.

24. Requisite quantity of cement as may be required for the work will be supplied from the nearest Departmental go down if stock permits. The issue rate of cement is shown in the Schedule of materials attached. Any excess consumption of cement by more than 5% over the final consumption statement drawn up as per consumption rate specified in the Schedule will be recovered at a penal rate shown in schedule.
25. Reinforcement steel rods/MS sheet piles/bitumen will be issued if stock permits, from the nearest departmental go-down where such material is available in marketable length/quantities. While issuing the same, for any particular work the quantity actually required as per approved drawing shall only be issued. While executing the work, it will be responsibility of the Contractor/bidder as well as the Engineer-in-Charge to get this quantity properly utilized in the work. Cut pieces, if any will not be taken back by the Department. Recovery for the total quantum of steel issued will be made at the issue rate shown in the Schedule below. In case of misuse over +10%, deduction will be made at a penal rate shown in the Schedule below. This whole principle shall apply in case of other M.S materials like sheet piles and structural steel members as well.
26. The work is to be executed strictly as per specification attached with e-NIT and shall confirm relevant Indian Standard Codal provisions and good industry practice. In the absence of any such provision in some items, the tending authority reserves the right to adopt suitable International Code/specifications/standards.
27. All queries and disputes arising out of the works contract during construction phase are to be brought to the notice of the Chairman of the 'Department Dispute Redressal Committee' in writing for decision within 15 days.
28. SCHEDULE OF RECOVERY RATES OF DEPARTMENTALLY SUPPLIED CONSTRUCTION MATERIALS

SI. No	Name of materials	Issue rate (in `)	Unit	Penalty recovery rate for loss or misuse or wastage (if otherwise not mentioned specifically in the SoR)	Place of delivery
01	Cement		MT	2 (Two) times issue rate	Departmental Godown
02	Reinforcement steel rods, structural steel members, M.S sheet Piles		MT	2 (Two) times issue rate	-do-
03	Bitumen		MT	2(Two) times issue rate	-do-

(Digital Signature verified)

(Sd/)  
**Executive Engineer**  
**Metropolitan Electrical Division**  
**Irrigation & Waterways Directorate**  
**Govt. of West Bengal**

## **FORM 1**

(To be submitted in plain paper/letter head as per specimen, duly filled up and uploaded with digital signature which shall be treated as the self declaration of the bidder)

### **APPLICATION FOR e-TENDER**

To,  
The Executive Engineer  
Metropolitan Electrical Division,  
I&W Directorate, Govt. of West Bengal  
Jalasampad Bhawan, (4<sup>th</sup> Floor)  
Bidhannagar, Kolkata-700091.

**e-NIT No - WBIW/EE/MED/e-NIT-25/2025-26**

Serial No. of Works applied for :-

Amount put to e-Tender: Rs.

Dear Sir,

Having examined the Technical PQ cover, OID cover, Corrigendum (\*optional) & entire e-NIT documents, I/we hereby would like to state that I/we wilfully accept all your conditions and offer to execute the work as per the tenders rules in e-NIT, terms & conditions, specifications, drawings, bill of quantities and corrigenda/addenda, SoR, and Agreement (WB Form No. 2911(i)/(ii) involving the e-Tender and Serial no of work stated above. I/We acknowledge that the making of our bid shall be regarded as an unconditional and absolute acceptance of the terms & conditions of the e-NIT. I/We also agree to remedy the defects during execution and upto end of security period of the above work in conformity with the conditions of contract, specifications, drawings, bill of quantities and addenda/corrigenda.

Dated this \_\_\_\_\_ day of \_\_\_\_\_ 201 \_\_\_\_

Full name of Bidder / Contractor: \_\_\_\_\_

Name in full of Signatory/s\*: \_\_\_\_\_

In the capacity\* of: \_\_\_\_\_

Duly authorized to sign bid

for & on behalf of (Name of Firm): \_\_\_\_\_

(In block Capital letters or typed)

Office address with seal: .....

Telephone no(s) (office): \_\_\_\_\_

Mobile No: \_\_\_\_\_

Fax No: \_\_\_\_\_

E mail ID: \_\_\_\_\_

\*In case of Joint Venture & Consortium the Lead Member to submit this format.

(DIGITAL SIGNATURE OF BIDDER)

**FORM – 2**

**Declaration against Common Interest**

( To be submitted in plain paper/letter head as per specimen, duly filled up and uploaded with digital signature, which shall be treated as the self declaration of the bidder)

**Ref:- e-NIT No. WBIW/EE/MED/e-NIT-25/2025-26**

**e-Tender ID No.....**

**Sl. No. of work ..... (in the list of work in the e-NIT)**

To,  
**The Executive Engineer  
Metropolitan Electrical Division,  
I&W Directorate, Govt. of West Bengal  
Jalasampad Bhawan, (4<sup>th</sup> Floor)  
Bidhannagar, Kolkata-700091.**

I/We, Sri/Smt. \_\_\_\_\_, the authorized signatory on behalf of \_\_\_\_\_ do hereby affirm that I/We/any of the member of..... bidding against e - NIT No. .... Sl. No. .... do not have any common interest either as a partner in any other partnership firm /consortium/Joint Venture or as Proprietor / Principal Share Holder of any other Firm/Company in the same serial for the work I / we want to participate.

Dated this \_\_\_\_\_ day of \_\_\_\_\_ 201\_\_\_\_  
Full name of Bidder / Contractor: \_\_\_\_\_  
Authorised Signatory: \_\_\_\_\_  
In the capacity of: \_\_\_\_\_  
Duly authorized to sign bid  
for & on behalf of (Name of Firm): \_\_\_\_\_  
(In block Capital letters or typed)

Office address with seal: .....  
Telephone no(s) (office): \_\_\_\_\_  
Mobile No: \_\_\_\_\_  
Fax No: \_\_\_\_\_  
E mail ID: \_\_\_\_\_

\*In case of Joint Venture & Consortium the Lead Member to submit this format.

(DIGITAL SIGNATURE OF BIDDER)

**FORM – 4**

**Declaration on antecedents and performance**

( To be submitted in plain paper/letter head as per specimen, duly filled up and uploaded with digital signature, which shall be treated as the self declaration of the bidder)

**Ref:- e-NIT No. WBIW/EE/MED/e-NIT-25/2025-26**

**e-Tender ID No.....**

**Work Sl. No.....**

To,  
**The Executive Engineer  
Metropolitan Electrical Division,  
I&W Directorate, Govt. of West Bengal  
Jalasampad Bhawan, (4<sup>th</sup> Floor)  
Bidhannagar, Kolkata-700091.**

I/We, Sri/Smt. \_\_\_\_\_, the authorized signatory on behalf of \_\_\_\_\_ do hereby affirm that I/We/any of the member of..... bidding against e - NIT No. .... Sl. No. .... are not black listed suspended or debarred from participation in State Government procurements and tenders in the Irrigation & Waterways Directorate, Government of West Bengal, other Departments of the State Government and Government of India on the date of publication of this Notice Inviting Tender (NIT).

If at a later stage this submission (undertaking) is found incorrect, the bidder company along with all its constituent members/owners/partners would be liable to penal actions as decided by the Government under the law.

Dated this \_\_\_\_\_ day of \_\_\_\_\_ 201\_\_

Full name of Bidder / Contractor: \_\_\_\_\_

Authorised Signatory: \_\_\_\_\_

In the capacity of: \_\_\_\_\_

Duly authorized to sign bid

for & on behalf of (Name of Firm): \_\_\_\_\_

(In block Capital letters or typed)

Office address with seal: .....

Telephone no(s) (office): \_\_\_\_\_

Mobile No: \_\_\_\_\_

Fax No: \_\_\_\_\_

E mail ID: \_\_\_\_\_

(DIGITAL SIGNATURE OF BIDDER)

**FORM-6\***

**SPECIMEN FORMAT FOR THE BANK GUARANTEE FOR ADDITIONAL PERFORMANCE SECURITY DEPOSIT**

(\*To be submitted only if the bid price quoted by the bidder is below 20% of the estimated cost put to tender, non submission within 7 working days from date of issuance of LOA which may be maximum extended to 14 working days after issuance of LOA/LOI will lead to rejection of selected bidder. Similar standard format issued by RBI approved Bank pledging Bank Guarantee of the required value and period in favour of Engineer-in-Charge is acceptable)

To,  
The Executive Engineer  
Metropolitan Electrical Division,  
I&W Directorate, Govt. of West Bengal  
Jalasampad Bhawan, (4<sup>th</sup> Floor)  
Bidhannagar, Kolkata-700091.

WHEREAS (name and address of Contractor) (hereafter called "the Contractor") has undertaken, in pursuance of Contract No: dated to execute (name of Contract and brief description of Works) (hereinafter called "the Contractor").

AND WHEREAS it has been stipulated by you in the said Contract that the Contractor shall furnish you with a Bank Guarantee by a Scheduled commercial bank for the sum specified therein for '**ADDITIONAL PERFORMANCE SECURITY DEPOSIT**' for compliance with his obligation in accordance with the Contract:

AND WHEREAS we (Indicate the name of the bank and branch) have agreed to give the Contractor such a Bank Guarantee:

NOW THEREFORE we ; (Indicate the name of bank and branch) hereby affirm that we are the Guarantor and responsible to you on behalf of the Contractor, upto a total of Rs. (amount of guarantee) (in words). We undertake to pay you, upon your first written demand and without cavil or argument, a sum within the limits of (amount of guarantee) as aforesaid without your needing to prove or to show grounds or reasons for your demand for the sum specified therein.

We (Indicate the name of the bank and branch) hereby waive the necessity of your demanding the said debt from the contractor before presenting us with the demand.

We (Indicate the name of the bank and branch) further agree to pay to you any money so demanded notwithstanding any dispute or disputes raised by the contractor(s) in any suit or proceeding pending before any court or Tribunal relating thereto, our liability under this present absolute and unequivocal.

The payment/so made by us under this bond shall be a valid discharge of our liability for payment there under and the contractor(s) shall have no claim against us for making such payment.

We (Indicate the name of the bank and branch) further agree that no change or addition to or other modification of the terms of the Contract or of the works to be performed there under or of any of the contract documents which may be made between you and the contractor shall in any way release us from any liability under this guarantee, and we hereby waive notice of any such change, addition or modification.

We (Indicate the name of the bank and branch) lastly undertake not to revoke this guarantee except with the previous consent of you in writing.

This guarantee shall be valid upto ----- . It come into force with immediate effect and shall remain in force and valid for a period upto the time of completion of the work under the stated contract plus claim period of six months for the Bank Guarantee. Notwithstanding, anything mentioned above, our liability against this guarantee is restricted to Rs (Rs. ) and unless a claim in writing is lodged with us within the validity period, i.e upto.....of this guarantee all our liabilities under this guarantee shall cease to exist.

Signed and sealed this                    day                    of                    20                    at

**SIGNED, SEALED AND DELIVERED**

For and on behalf of the BANK by:

(Signature)

(Name)

(Designation)

(Code Number)

(Address)

**NOTES:**

- i. The bank guarantee should contain the name, designation and code number of the officer(s) signing the guarantee

The address, telephone number and other details of the Head Office of the Bank as well as of issuing Branch (within West Bengal/AT PAR ANYWHERE IN INDIA only to be accepted) should be mentioned on the covering letter of issuing Branch.

**Memo No: 101/1(11)/7E-16/2025-26**

**Dated: 03.02.2026**

Copy submitted for favour of kind information to:

- 1) The Secretary to the Govt. of West Bengal, I&W Department.
- 2) The Chief Engineer, Mechanical & Electrical, I&W Directorate, Govt. of West Bengal.
- 3) The Chief Engineer, South, I&W Directorate, Govt. of West Bengal.
- 4) The Chief Engineer, D & R, I&W Directorate, Govt. of West Bengal.
- 5) The Joint Secretary (Works) to the Govt of West Bengal, I&W Department.
- 6) The Deputy Secretary (Works) to the Govt of West Bengal, I&W Department.
- 7) The Superintending Engineer, Metropolitan Drainage Circle, I&W Dte., Govt. of West Bengal.
- 8) The Superintending Engineer, Western Circle-I, I&W Dte., Govt. of West Bengal.
- 9) The Superintending Engineer, Eastern Circle, I&W Dte., Govt. of West Bengal.
- 10) The Superintending Engineer, Mechanical & Electrical Circle, I&W Dte., Govt. of West Bengal.
- 11) The Executive Engineer, Metropolitan Drainage Mechanical Division, I&W Dte. Govt. of West Bengal.

Sd/-  
(S. Roy)  
**Executive Engineer**  
**Metropolitan Electrical Division**  
**I & W Dte., Govt. of West Bengal**

**Memo No: 101/1(11)/1(6)/7E-16/2025-26**

**Dated: 03.02.2026**

Copy forwarded for favours of kind information to:

- 1) The Assistant Engineer attached to Metropolitan Electrical Division.
- 2) The Assistant Engineer, Metropolitan Electrical Sub-Division.
- 3) The Director of Information, Department of Information & Cultural Affairs, Nabanna, Shibpur, Mandirtala, Howrah -711102 for wide circulation.
- 4) The Estimating Section, Metropolitan Electrical Division.
- 5) The Accounts Section, Metropolitan Electrical Division.
- 6) Notice Board of Metropolitan Electrical Division.

Sd/-  
(S. Roy)  
**Executive Engineer**  
**Metropolitan Electrical Division**  
**I & W Dte., Govt. of West Bengal**

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## 1.0 GENERAL SPECIFICATION

### 1.1 Basic Consideration for Scope of works

Description of item in B.O.Q shall be read in conjunction with this chapter alongwith drawing and appendices which provide further information and details. The rates in this B.O.Q are inclusive of cost of all materials, transportation and carriage of material up to works site, labour, plant and equipment, tools and tackles, safety gadgets, insurance, incidentals etc. **but exclusive of applicable GST & labour CESS**, as may be required for execution of a particular item/works or items /works which is/are to be read in conjunction with the specification. The contractor shall confirm of having visited the site to conceive the work in totality and collected &verified the data relating to site conditions. The contractor acknowledges that any failure to acquaint itself with all such data and information shall not relieve its responsibility. Compliances with this specification do not limit the responsibility of the contractor for overall performance of the said system. Contractor can offer changes in design for better performance. Justification of such changes shall be provided by the contractor.

Unless otherwise stated, the rates in this B.O.Q are inclusive of all type of overhead cost as listed below and **no separate** claim by the contractor shall be entertained.

- i) Items which cover both fabrication and erection shall include conveyance and delivery, handling, unloading, storing, hoisting and all labour for finishing to required shape and size.
- ii) to establish, as per requirement, office at site with adequate space for contractor's personnel, inclusive of necessary furniture & furnishing, consumables etc., storage space for equipment, materials etc.
- iii) Temporary power connections from electricity board, alternative power arrangement telephones, construction and drinking water etc.
- iv) General works such as setting out, clearance of site before setting out and clearance of works after completion.
- v) Material testing cost.
- vi) Scaffolding charges.
- vii) All temporary works, formwork and false work.
- viii) Cost of labour hutment
- ix) Guarding of Material.
- x) Cost for implementation of Quality Assurance Plan.

- xi) Any other item of work (minor in nature) which could not be specifically provided in the estimate but which is/are necessary for complying the works.

Notwithstanding contained in this document, contractor shall be adhered to General specification of USOR(M&E) of I&W Department[USOR(M&E) of I&W Department is available in the departmental website i.e.[www.wbiwd.gov.in](http://www.wbiwd.gov.in)]

## 1.2 **General Workmanship(Embedded Parts & Gates)**

All fabrication work under this Contract shall be done in accordance with the specifications, which meet the EIC approval. All the works shall be performed and completed in a thorough workman like manner as per best practice in the manufacture and fabrication of materials of the types covered by these specifications. In all cases the work shall be of highest quality and carefully performed to the satisfaction of the Engineer-in-Charge. The Contractor shall warrant all materials and workmanship furnished by him to be free from injurious defects. All sharp corners edges shall be chamfered. He shall replace, free of cost, any defective material or workmanship noticed during erection and shall bear all cost of the modification of any defect, in the field, for which he is responsible. Workmanship shall conform to the latest standards, laid down in Indian Standards Specifications or industry based best practice. All members shall be free of twists, bends or other deformations and all surfaces that will be in contact shall be thoroughly cleaned before assembling, parts shall be adjusted to line and fit and shall be firmly bolted or otherwise held securely together so that surfaces are in close contact before drilling, reaming or welding is commenced. Plates with lamination discovered during cutting, welding or at any other time shall be rejected. Minor surface imperfections can be repaired wherever possible with the prior approval of the purchaser. Materials not supplied or workmanship not performed in accordance with approved drawings and specification shall be rejected and replaced. If transport clearances do not permit the weight and size due to limitations, the gate parts and miscellaneous parts **shall be fabricated into sub-assemblies**. The Contractor shall submit with his bid a drawing showing the sub-assemblies into which he proposes to fabricate the gates, and other assemblies for transporting them to site.

All the parts of the gates shall be fabricated in accordance with these specifications, and drawings. The manufacturer shall take special care in fabrication of the parts affecting

strength, rigidity and water tightness of the gates. Attention is directed to the fact that rolled edged plates are not suitable for caulking.

Holes for the wheel pins shall be bored and counter-bored in pairs to a common axis, after the leaf has been assembled and all the shop welding has been completed. The axis of these holes shall be in common plane, which shall be parallel to the finished surface of the seal bases within specified tolerances. All holes shall be accurately spaced, cylindrical and perpendicular to the members. All counter sinking shall be true and square with holes. The seal rings provided in the wheel assembly shall be products of established manufacturers and must be perfectly watertight.

### **1.3 Brief Scope of Works**

- i) Replacement of draw shutters with stiffeners 04 (four) nos. gate and flap shutter 06 (six) nos.
- ii) Repairing of flap shutters and draw shutters including their MS structures.
- iii) Complete changing thrust plate, GM bush and bearing of respective sizes.
- iv) Complete replacements of hanging arrangements for flap shutters consisting of Plummer block, bush, pin, plates etc.
- v) Complete replacements of fastening arrangements such as nuts and bolts and washers etc.
- vi) Complete changing of rubber seal of respective sizes.
- vii) Painting of the steel structures with coal tar epoxy paint of 300 micron.
- viii) Concrete cutting, shuttering and mending works.

### **1.4 Design Consideration and Operation Requirements**

- i. The intake gates are designed in accordance with the provisions of the latest edition of IS: 4622 in general and in accordance with the provisions specified in these specifications in particular.
- ii. The intake gates are designed for operation under maximum head corresponding to full supply level against the normal allowable stresses. The gate shall have upstream skin plate and upstream sealing arrangement and are to be designed for unbalanced head operation.

- iii. Earthquake effects are considered and allowed in the design as per stipulations in accordance with IS: 1893. The design shall be checked for additional forces due to horizontal and vertical earthquake acceleration corresponding to relevant zone. The maximum deflection of the gate shall be limited to 1/800 of the span (centre to centre of tracks).
- iv. The gate shall satisfy the following requirements:
  - a) In closed position, the gate must be completely water tight with full pressure acting from upstream side and sealing must be reliable against maximum water level.
  - b) The sealing of the wheel assemblies should prevent entry of water to the wheel bearings to ensure trouble free operation.
  - c) The following loads shall be considered:
    - i) Full hydro-static load on upstream side of the gate with water level at highest level of fore bay.
    - ii) The total hydro-static and hydro dynamic forces, frictional & wind loads when the gate is raised or lowered with the upstream water level at highest level of fore bay.

## 1.5 Design criteria for Hoist

1.5.1 The hoists are designed at a rated capacity capable to lift close the gates under all eventualities for which the gate has been designed. The hoist capacity shall be calculated taking into consideration the worst combination of all frictional forces, hydrodynamic loads, dead weights etc. during both raising and lowering cycles plus a reserve capacity of 20% over and above the worst combination of forces (while lowering, uplift forces and while raising down pull forces shall be taken into considerations) and various factors as enumerated in IS: 6938 shall be taken into consideration. While determining the hoist capacity, positive closure of gate with designed weight and seating pressure @ 1000 Kg/m width of gate shall be ensured. The contractor shall submit detailed calculations in support of hoist capacity. The coefficient of friction used for working out hoist capacity shall not be less than those provided in the design criteria for gates or those specified in IS: 4622 unless otherwise specified in these specifications. Necessary down pull force shall be considered while computing the hoist capacity.

1.5.2 The mechanical parts of the hoist are to be designed for the specific loads with a factor of safety of five based on the ultimate strength of the materials. Under breakdown torque condition of the motor, stress in any portion of the hoist, bridge & trestles shall not exceed 80% of the yield point of the materials (or 33.33 % higher than normal stresses whichever is lower). The rope shall have a factor of safety of six for normal conditions and of 3 for breakdown torque condition. The hoist mechanism shall be covered by suitable cover frames to protect it from dust, dirt and direct exposure to moisture.

#### 1.6 **Erection Procedure**

The contractor shall prepare a complete erection procedure which shall describe the **sequence of operation to be carried out**. The method to be used the measurements to be taken and the tolerance to be met, in the erection and alignment of the equipment such procedure shall have the approval of the Engineer-in- Charge to the commencement of erection and when approved, shall form a part of the specification.

#### 1.7 **Installation**

All site erection of gate frames i.e., embedded parts shall be complete before second stage concrete at the level. After installation it shall be checked that the Gate frames have smooth surfaces. The waviness of the surface shall be limited to 0.5mm. all surfaces designed to fit snugly and to be watertight shall be so assembled as to ensure water tightness.

#### 1.8 **Field Test**

Engineer-in-Charge shall carry out such tests on the gates. Tests shall be repeated if necessary, until successfully carried out to the satisfaction of the Engineer-in-Charge. Leakage tests and operational test shall be other portions of the work and when the reservoir is at full reservoir level project authorities shall have the right to carry out such tests also when the reservoir is at a level other than full reservoir level.

#### 1.9 **Operation Test in The Dry**

Operational tests in the dry shall be carried out as soon as possible after completion of erection when all controls and permanent power supply have been connected and adjusted. The test shall include at test two complete traverses from the maximum raised

position to the full seating positing position. All adjustments, clearances etc. shall be checked for proper operation.

### 1.10 Operational Tests with Designed Pond Level

These tests shall simulate the actual operating conditions as closely as possible and all equipment checked for proper functioning. At least two complete travels shall be made from the fully closed to the normally raised position.

### 1.11 Leakage Test

Leakage tests shall be carried out with the gates lowered on to the sill. Before measuring the leakage, the gate shall be raised and lowered several times by a meter or so in order to dislodge any debris that may have lodged in the side seals. The leakage shall then be measured and recorded. **The permissible leakage shall be 10 liters per min. per meter length of seals.**

### 1.12 Acceptance Test

Final acceptance of the equipment shall be based on the following:

1. Quality of workmanship and material.
2. Satisfactory operation of the equipment, after reaction as required under this specification.
3. Acceptance of various tests and test certificates by Engineer-in-Charge.

The contractor or his authorized representatives may witness all tests.

## 2.0 METALWORK FABRICATION AND MACHINE WORK

### 2.1 General

All equipment, materials and suppliers shall be of the most suitable quality for the work. The contractor shall without extra cost provide samples and co-operation in the testing of materials and inspection of the works. The Engineer-in -charge shall have access at all times to the places of storage and to the places where material are being fabricated or processed to determine whether their fabrication and process are proceeding in accordance with the specifications.

The Engineer-in charge may reject at any stage, any work which he considers to be defective in quality and he shall not be debarred from rejecting the brought out materials

by reason of his having previously passed in an un-worked condition. Any portion of the materials rejected shall be removed from the work site by the Contractor at his expense, upon written instructions to that effect by the Engineer-in –charge. Replacement of such materials shall be made by the Contractor at his expense.

In lieu of removing the materials which are not accordance with the work, the Engineer-in –charge may allow such materials to remain, and in the case, such work may be paid at reduced rates as may be decided by the Engineer-in-charge, provided it is technically acceptable.

No work shall be covered up or put out of view without the approval of the Engineer-in-charge and the contractor shall afford full opportunity for examination and measurement of the materials. The contractor shall given due notice to the Engineer-in-charge whenever such material is ready for examination.

## **2.2 Screw Threads**

The threads for both and nuts shall have metric threads of international standard organization and confirming to Indian standard, ISO Metric Screw.

## **2.3 Fits and Tolerance**

First used for different components shall be according to the best modern shop practice. Due considerations shall be given to the special nature of function of the parts and to the corresponding accuracy required to secure proper operation. The fits shall be accordance with Indian Standard Guided for the selection of fits (Latest revision) IS:2709”. These shall be subjected to the approval of the Engineer-in-charge .

The tolerances for embedded parts and components of gates shall be as given in IS:4622 & IS:4623 (Latest version).

## **2.4 Machine Finish**

The type of finished surfaces shall be in accordance with the approved drawings. Where a smooth finish corresponding to roughness value ranging between 0.2 and 0.8 mm, is specified or required the machine work shall be performed in such a manner as to

produce smooth surface free from tool marks. This grade finish shall be required for highly loaded bearing surfaces and or for surface to be polished for appearances. Where an average finish corresponding to roughness value ranging between 0.2 and 0.5 mm. is specified or required, smooth surface shall be allowed. This grade of finish shall be required for ordinary work.

This grade of finish shall be used primarily for surfaces which are not in contract, but which require finish for dimensional accuracy.

## **2.5 Fabrication of Structural Steel**

The structural steel work for the equipment covered by the specification shall conform to the requirement of “Reamed work” and shall conform to the following requirements unless otherwise called for in these specifications. All completed members shall be free from twists, bends and open joints. Attention is called to the special nature of the work involved in the manufacture of equipment which required close adherence to the dimensions, tolerances and finish called for.

## **2.6 Straightening**

Before being laid off or worked in any manner, structural material shall be straight without twist , bends or kinks and shall be cleared of all rust and dirt , if straightening is necessary , it shall be done by method that will not injure or mar the material .

## **2.7 Shearing, chipping and Gas cutting**

Shearing chipping and gas cutting shall be done carefully by torch or by electric arc and all portions of the work which shall be exposed to view shall present a neat appearance. Gas cutting shall be mechanically controlled re-entrant cuts and copes in beams and channels shall be filleted before cutting.

## **2.8 Planning or Finishing**

Planning or finishing the sheared or cut edges or plates or rolled shapes shall not be accepted except as otherwise specified for welded edges or as shown on the approved drawings.

## **2.9 Welded Edge**

The edges of plates or shapes to be joined by welding shall be formed properly to suit the selected type of welding. Sheared edges or plates and shapes to be joined by welding shall be machined or chipped to sound metal before welding.

## **2.10 Bent plates and Shapes**

Where bending of plates or forming shapes is required, these shall be bent to the proper curvature by cold forming. Bends in grill plates shall be made across the gains of the plates with the axis of radial of bends, normal to the direction in which the plates were rolled. Afterwards, bent plates shall be tested by any approved method to ensure that all surfaces at the bends are free from cracks and incipient fractures. Heating and hammering to correct curvature shall not be permitted.

## **2.11 Reamed Works**

Holes in material 20mm or less in thickness shall be sub punched or sub drilled before assembly and reamed full size after assembly. Holes in material more than 20mm in thickness shall be sub-drilled before assembly and reamed to full size after assembly.

Counter-boring shall be done carefully to meet the requirement for clearance and fit of welded studs. Anchor bolt holes shall be punched or flamed out to full size. All other holes shall be made by the following method.

### **2.11.1 Drilling And Reaming:-**

For sub-drilling the diameter of the drill shall be 3mm, small earthen the nominal diameter of holes used. Except where trapping is required or where tight fit bolts, ribbed bolts or dowels are to be used full sized drilled or reamed holes shall not be less than 1.5 mm nor more 2.5 mm larger than nominal diameter of the bolts used Holes for ribbed bolts shall drilled or reamed to 1.5mm less than the diameters of the ribbed shank of the bolts or ensure tight fit. Reaming for the tap used and shall be tapped carefully so that the threads will be continuous, smoothly cut and free from imperfections.

## **2.12 Accuracy of Punching, Drilling and Reaming**

### **(a) Before Assembly:**

The accuracy of all holes shall be such that during assembly a cylindrical pin 3mm less in diameter than the normal size of the holes shall be entered perpendicular to the face of the members, without drifting in not less than 75 percent of any group of continuous holes in the same place. All holes shall pass a pin 5 mm smaller in diameter than the nominal diameter of the holes.

**(b) After Assembly:**

The accuracy of remaining and drilling after assembly shall be such that not less than 85 percent of any group of continuous holes in the same plane shall show no offset greater than 0.5mm.between adjacent thickness of material, unless a greater degree of accuracy is called for on the Contractors drawing approved by the Engineer-in -charge or in these specifications.

## 3.0 WELDING

### 3.1 Preparation of Welding

Members to be jointed by the welding shall be cut accurate to size and where required shall be rolled and pressed to the proper curvature in accordance with the dimensions shown on the approved drawings. The edges of the members to be jointed by welding shall be sheared, flame-cut or machined to suit the required type of welding and to allow through penetration. The cut surfaces shall expose sound metal free from laminations, surface defects caused by shearing or flame cutting operation on and other injurious defects. The surface of plates to be welded shall be free from rust,grease and other foreign matter for a distance of welding the components parts of edge of the weld. In assembling during welding the components parts of built up members shall be held in place with sufficient and proper clamps or other adequate means to keep with all parts in proper position. Before commencement of welding the contractor shall **submit complete programmed of welding sequence** to minimize stresses and distortion of finishing member of the equipment for the approval of the Engineer-in-charge.

Particular care shall be taken in aligning and separating the edges or members to be jointed by butt welding so that complete penetration and fusion at the bottom of the joint shall be ensured. All pin holes, cracks and other defects shall be repaired by chipping or

grading the defects to sound metal and rewelding. Where fillet welds are used, the member shall fit closely and shall held together during welding. The welding rods used for manual welding shall be of heavily coated type and shall be suitable for all position welding where required in welding precautions shall be taken to minimize stresses due to expansion and contraction and distortion due to heat by using the proper sequence in welding i.e. penning the welds while hot or by other satisfactory methods. Distortions by blows after welding shall not be permitted, welds shall not be primer coated until they have been inspected and approved by the Engineer-in-charge. The welding shall conform to Indian standard. "Code of practice for use of metal are welding for General construction in Mid Steel (First Revision) (with Amendments no 1 and 2II) "IS 810-1969. All skin plate welds shall be continuous and water tight and shall develop the full strength of plate. The Electrode shall conform to the Indian Standards "Specification for covered Electrodes for metal arc welding of structural steel for welding products other than sheets and for welding sheets (PartI and II): IS 814-1974"

The contractor shall prepare shop and field welding procedure including stress and pre-heat requirements and shall submit his procedure to the Engineer-in-charge for approval. The procedure shall be in accordance with the modern welding practice such as to minimize residual stress and distortion of the finished members of thestructure. Approval of any procedure, shall not relieve the Contractor of the sole responsibility of producing a finished product meeting all requirements of these specifications. Welds in contact with runner seals shall be ground flush, all corners and corner welds in contact with rubber seals shall be rounded.

### **3.2 Approval of Welding Process**

Specification of the welding procedure that are "proposed to be used shall be" established and recorded and a copy of such procedure specification together with certified copies of report and results of test made in accordance with the procedure a specifications shall conform to the India Standard "Approval test for welding procedures part: {Fusion welding of steel" I.S.7307 (Part-1)-1974.

### **3.3 Qualification of Welders**

The Contractor shall be responsible for the quality of work performed by his welding staff. All welders assigned to the work shall have passed qualification test for welders.

### 3.4 Radiographic Examination

The radiographic examination of at least 10% of total length of butt welds for plate greater than 12 mm but no exceeding 20 mm in thickness for slide gates and fixed wheel type stop-log gates shall be carried out by the contractor.

Whenever dissimilar materials are butt welded together at least one X-ray radiographic examination for each component of sub-assembly shall be carried out at the selected points. The numbers point to be taken would depend upon the results obtained after the first series of tests are carried out. Point to making radiographs of butt welds, the contractor shall place suitable identification markers adjacent to the welds. Each marker shall also be so designed and located the image will appear in the radiographs. The markers shall be painted, stamped and fastened as directed by Engineer-In Charge and shall not be removed until all welds have been accepted. All radiographs of the welded joints shall be property of the Engineer-in -Charge. The radiographic test shall be carried out by the qualified technician and at such time as decided by the Engineer-in-charge. The technician's interpretation reports on the radio graphic examination shall be furnished by the contractor to the Engineer-in-charge. All precautions shall be taken to minimize radiation hazards.

### 3.5 Stress Relieving

Stress relieving of parts, where required shall be carried out after all welding including their radiographic examination is completed but before they are machined or assembled into structure.

The equipment as a whole in an enclosed furnace shall be heated for stress relieving purposes within the temperature rang of 580 degree C and 620 degree C with the followings requirement.

- 1) The temperature of the furnace at the time the equipment is placed in shall not exceed 300 degree C.
- 2) The rate of heating above 30 degree C shall be (5500) degree C per hour or 550° C per hour. (Maximum plate thickness in mm) per hour, whichever is greater.
- 3) During the Heating period there shall not be a greater variation in temperature throughout the portion of equipment being heated than 150 degree C within any 4.5 m. interval of length and when at the holding temperature, the temperature not

more than 50 degree C throughout the portion of the equipment being heated shall be within the range 580 degree C to 620 degree C.

When the equipment shall attain a uniform temperature specified above, temperature shall be held constant for minimum period of 2.5 minutes per millimeter of the maximum metal thickness of the equipment subject to a minimum of one hour.

During the heating and holding period, furnace atmosphere shall be so controlled as to avoid excessive oxidation of the surface of the equipment. There shall be no directed impingement of the flame on the equipment.

The equipment shall be cooled in the furnace to 400 degree C at a rate not exceeding 700 degree per maximum plate thickness in mm in hour degree per hour, or 55 degree C per hour whichever is greater. Below 400 degree C the equipment shall be cooled in still air.

When it is impracticable to stress relieve at a temperature of 580 degree C to 620 degree C the stress-relieving operation at lower temperature for longer period of time in accordance with the following shall be permitted after obtaining prior approval of the Engineer-in-charge.

Metal temperature Degree C	Time of heating in Minutes / mm of thickness
575	3.0
550	6.0
525	9.0

For intermediate temperature, the time of heating shall be determined by straight line interpolation.

The furnace to be used shall be capable of being uniformly heated under automatic temperate controls.

Automatic recording pyrometers shall be used to record of the temperature range of the temperature range of stresses relieving cycle so as to have record of the actual operation. The record will become the property of the Engineer-in-charge. Stress relieving of the equipment, materials and supplies shall conform to the relevant Indian Standard.

## 4.0 OTHER MECHANICAL PROCESSING WORK

### 4.1 **Casting**

AH casting shall be true to pattern and the thickness of the material shall not vary at any point by more than

1.5 mm from that shown on the drawing approved by the Engineer-in-charge. Care shall be taken in the foundry to cool the casting properly so that they shall not warp or twist. No casting will be accepted if it is warped and / or twisted to such extent that machined surfaces cannot be properly fixed to the dimensions shown in the drawings approved by the Engineer-in-charge or require so much metal to be removed as to leave the thickness of the metal less than that shown in the drawings approved by the Engineer-in-charge by more than 1.5 mm. AH casting shall be free cracks, large or injurious blow holes or sand holes and other blemished. They shall have workmanlike finish, inside angle having proper filets and unfinished edges of bases ribs and similar parts being nearly east with rounded corners.

All casting shall be suitable heat treated. The method of heat treatment and the relevant records of heat treatment shall be furnished by the Contractor to the Engineer-in-charge. Subsequently all casting shall be subject to radiographic method of inspection.

Repairs of major defects in casting shall not be allowed, but if the repairs of major defect in casting can be

ensured, the casting shall be rectified by welding with the prior approval of the Engineer-in-charge. AH casting shall be welded in accordance with the procedure laid down in Indian standard code of procedure for repairs and rectification of steel casting by metal-arc welding process IS 5530. AH such casting in the areas of repairs shall be re-examined as directed by and to the satisfaction of the Engineer-in-charge.

### 4.2 **Forging**

All forging shall be supplied in the as-forged and normalized condition. They shall be sound and free from

scale, cracks, crevices or any other flaws that can be detrimental to their use.

All forging shall be suitable heat treated. The method of heat treatment to be adopted shall be as suggested by

the contractor and approved by the Engineer-in-charge. Finished surfaces of the all forging shall be smooth and free from tool marks.

The sample shall be tested for each cast and heat-treatment batch. The chemical composition and mechanical properties obtained from the sample shall comply with the specified requirement. In case, the sample fails to meet the specified requirements, the material represented shall be liable to rejection. The contractor with prior approval of the Engineer-in-charge shall be allowed to reheat-treat (not more than twice) forging rejected and resubmit for testing. All forging shall be subjected to bend test to be carried out in accordance with Indian Standard "Method for Bend Test for Steel products other than sheet strip wire and Tube" IS :1599 where the dimensions permit, test piece, 230 mm long and 32 mm square with edges rounded off, shall be machined lengthwise from each test sample and bent cold by direct pressure round a former a diameter appropriate to the class of steel as shown in Fig. 1 on page 9 of Indian Standard specification for carbon steel forging for General engineering purposes IS 2004, until the sides of test pieces are parallel. Subsequently the ends of the test piece shall not fracture, one forging from each delivery run batch shall also be examined for grain flow by sectioning and macro etching.

### 4.3 **Fastening**

Erection bolts, nuts washers and other fasteners shall be furnished in the amount of 15 percent more often

bolts, nuts, washers and other fastener whichever is greater, in excess of the normal number of each size and length required for complete installation of equipment.

Bolts in tension shall have a net section at root of thread 15 percent in excess of the net section required in tension

Nuts, bolts, studs and washers for incorporation in the equipment shall conform to the requirements of the

appropriate standards. Where the contract includes nuts and bolts of different standard the tools shall be provided with this specification and shall include spanners, taps and dies for these nuts and bolts, nuts and bolts for pressure parts shall be of the best quality bright steel, machined on the shank, under the head and nut. All washers shall be included under the contract including locking devices and anti-vibration arrangements. Taper washer shall be fitted, wherever necessary. Where there is risk of corrosion, bolts, and studs shall be finished flush with the surface of the Nuts- Bolts except for high strength friction grip bolts shall be designed so that with the nuts fully tightened, the

stress intensity at the bottom of the thread shall not exceed half the yield point of the material under all conditions. All bolts, nuts and screws which shall be subjected to frequent adjustment or frequent removal in the course of operation shall be made of corrosion resistant or bronze. Spring type washer will not be permitted where they may damage any protective coatings. Special tools, wrenches and devices found to be necessary for the completion of work shall also be provided under contract.

## 5.0 TOLERANCES

TOLERANCES FOR EMBEDDED PARTS AND COMPONENTS OF RADIAL GATE (IS: 4623)		
Sl. No	COMPONENTS	TOLERANCES (in mm)
<b>1</b>	<b>Embedded parts</b>	
i	Wall plate and sill plate	
	a) Distance between centre line of opening and face of wall plate at sill end	± 0.00 2.00
	b) Distance between centre line of opening and face of wall plate at top end	± 2.00 0.00
	c) Straightness of face of wall plates and sill plates	Offset at joints to be ground smooth
	d) Normality of face of wall plates to gate sill and centre line of trunnion bearings	+ 0.01° 0.00°
	e) Alignment of sill plate in horizontal plane	± 0.25
<b>ii</b>	<b>COMPONENTS OF GATE</b>	
	1) Guide Roller/ guide shoe	
a	Distance between centre line of gate and face of side seal	+ 1.00 2.00
	<b>2. Side seal</b>	
	Distance between centre line of gate and face of side seal	± 1.00
	<b>3. Trunnion Bearings</b>	
	a) Colinearity of centre lines of both the trunnion bearings	± 0.25
	b) horizontality of centre lines of both the trunnion bearings	± 0.25
	c) Parallel distance of centre lines of both the trunnion bearings from upstream bottom edge of skin plat	± 3.00
	d) Tolerances in diameter's of pin , bush, hub and bracket of trunnion assembly	To suit diameters and required fits.

## 6.0 RUBBER FOR SEAL

Rubber for seals shall be nature of synthetic containing not less than 1 percent weight of copper inhibitions. The rubber compound shall not absorb more than 10% by weight of water in a 7 day test. The tensile strength of a test specimen after being subjected to an accelerated aging test of 48 hours in oxygen at 70 degree C and 21 Kg/Cm<sup>2</sup> pressure, shall not be less than 80% of the strength of test specimen before again. The material shall be properly aired in a manner to ensure a dense homogenous cross sector free from pitting blisters, porosity and other imperfection and different elements shall be well bounded together. Physical properties of the compound furnished shall be as follows: -

Ultimate tensile strength minimum	14.50N/mm <sup>2</sup>
Minimum elongation	450%
Durometer Harness shore "a" type	65+5

#### **Manufacture of Rubber Seal:-**

The rubber compound material shall be properly cured in manner so as to ensure a dense homogenous sections, free pitting, blisters, porosity and there imperfections and different elements of the rubber seal shall be well bounded together. This shall conform to IS 4623 (latest edition)

## **7.0 PAINTING**

### **7.1 General**

The contractor shall furnish prepare and supply all materials for cleaning and coating of metalwork as hereinafter specified. All metal surfaces for equipment, materials and supplies shall be cleaned and primer coated with two coats of applicable primer conforming to the specifications given herein. The cost of furnishing, preparing and applying all materials which are required for cleaning and primer coating operations, including supply of all labour, tools and equipments shall be included in the rate for fabrications and supply of all supply of metal work and machinery.

### **7.2. Preparation of Surfaces**

Surface preparation shall be made in accordance with the following procedure:

- i) Weld spatters or any other surface irregularity shall be removed by any suitable means before cleaning.
- ii) All grease and dirt shall be removed from the surface by the use of clean mineral spirits or white gasoline (lead free) and clean wiping materials.
- iii) Following the solvent cleaning, the surface to be painted shall be cleaned of all rust, mill scale and other tightly adhering objectionable substances by sand blasting or grits blasting to uniform bright base metal. Any grit or dust remaining after the cleaning operation shall be completely removed from the surface by wire brushing airing section or other effective means before the surface is painted.
- iv) Surface of stainless-steel maker bronze and machined surface adjacent to metal work being cleaned or part shall be protected by masking type or by other suitable means during the cleaning and painting operation.
- v)

### 7.3 **Cleaning Surfaces**

Surface shall be cleaned and prepared in accordance with Indian standards “ code of practice for painting of ferrous Metal in Building Part I pretreatment (first Revision)” IS:147.7 (part 1)-1971 for pretreatment and by the method to be used for each item of installation of metal work and machinery which is indicated in the primer coating schedule. Weld spatter or machinery which is indicated in the primer coating schedule. Weld spatter or any other objection able surface irregularities shall be removed by any suitable means before cleaning. The following method shall be applied.

**METHOD-A:** All oil, grease and dirt shall be removed by from the surface by using clean mineral spirits, xylol or white gasoline and clean wiping material.

**METHOD-B:** All oil, grease and dirt shall be removed from the surface to be primer coated by use of mineral spirit petroleumnaphtha or white gasoline.

Final cleaning shall be done by using clean wiping material and clean solvent. Following the solvent cleaning the surfaces of metalwork machinery shall be cleaned of all rust, mill scale or other tightly adhering foreign material by sand blasting or grit blasting as directed by the Engineer-in-charge to uniform bright base metal. After dry blast cleaning the surface shall be dusted off or blown off with compressed air free of oil and water. It wet blasted the surface shall be cleaned by moving air with clean fresh water to which sufficient corrosion inhibitor has been added to prevent rusting. Corrosion inhibitor

compounds are the material used to prevent or retard the oxidation of metal they shall be especially phosphate and chromate and shall contain a Ferro cyanide synergist. This treatment shall be supplemented by wire brushing. If necessary, to remove the residue in the event of rust formations or the surfaces becoming otherwise contaminated in the interval between cleaning and primer coating re cleaning will be required surface of stainless steel. Bronze and machined surfaces adjacent to metal work being cleaned or primer coated shall be protected by masking tape or other suitable means during cleaning and primer coating operations.

However, depending upon the site requirement and as per BOQ provision, EIC shall decide the particular portion formachine/ manual cleaning.

#### **7.4 Application Procedure:**

Primer coating materials shall be applied in accordance with the content of this subparagraph and the primer coating schedule. All primer coating materials shall be in thoroughly mixed condition at the time of application and shall not be thinned except where hereinafter specifically provided.

Any warming of the primer shall be performed by means of a hot water bath and except as specially provided the primer shall not be heated to a temperature higher than 38 degree C. surfaces shall be free from moisture at the time of primer coating. Each coat of primer shall be done to completion each and shall be free from runs and sags. Except other-wise specifically provided each coat shall be allowed to dry or harden before the succeeding coat is applied. Coverage rates and application procedure for zinc rich primer shall be follows.

The thickness of each coat of zinc rich primer shall be minimum 50 micrometer and the total thickness of two coats of primer shall be minimum 100 micrometer to the surfaces of metal work in accordance with the specifications. The contractor shall ensure that all irregularities such as welds, nuts, other fastener and seems shall also receive total thickness of minimum 100 micrometer after application of two coats of zinc rich primer.

The zinc rich primer shall be of mixed thoroughly so as to ensure intimate contact of the reaching chemicals at the time of application and shall not be thinned except as approved by the Engineer-in-charge. Zinc rich primer shall contain not less than 85 percentage of metallic zinc dust in epoxies media. The dry film shall contain at least 90 percentage of

zinc to given electrical contact between the zinc and the steel if necessary, to improve the application properties, the primer may be treated by means of hot water bath to temperature as recommended by the manufacture of the primer. The primer shall be prepared in small quantities so that it can be utilized within the workable period for application as recommended by the manufacture.

The surface shall be free from moisture at the time of primer coating items to the primer coated that are not thoroughly dried shall be heated to a sufficient temperature or as specified by the manufacture to drive off all the moisture before the primer is applied. The primer shall not be applied when the temperature of the metal or surrounding air is below 10° C or as specified by the manufacture. It shall however, be noted that the primer shall be applied only when the humidity and temperature of air and the surfaces to be primer coated will result in evaporation rather than condensation. Each primer coat shall be free from runs, sags and pin holes.

The first coat shall be applied immediately after the surfaces have been cleaned by brushing and the second coat by brushing or spraying when the primer is applied by spraying, suitable means shall be provided to prevent segregation during the primer coating operation. Effective means shall be provided to remove all free oil and moisture from the air supply lines of spraying and blasting equipment. Nozzle pressure consistent with acceptable finish results shall be applied while spray primer coating.

The inter coat time between two successive coats of primer shall not exceed those recommended by the manufacture. Similarly, the minimum inter coating time between two successive coats of primer, recommended by the manufacture shall be observed strictly, so that each coat of primer will be allowed to dry or harden, before the succeeding coat is applied. Curing condition shall conform to time and temperature limitation specified by the manufacture.

#### **7.5 Primer Coating Schedule:**

Cleaning and primer coating shall be in accordance with the following schedule.

Sr. No.	Item No.	Method of cleaning surface for operation	Primer coating Material
1	Embedded parts all exterior surfaces of potassium embedded metal work viz track base, sill beam wall plate, anchor plates etc that will remain in contact with concrete	A1	Cement wash mixed with 5 percent dichromate
2	Metal surface exposed to atmosphere of water	B2	Zinc rich primer

## 8.0 Inspection and Acceptance Test of Primer Coating

Preparation of the materials for primers used and their labeling shall comply with the rules applicable to primers. The safety rules required during these applications shall be strict observed.

The contractor shall have to bring up the thickness of the coating wherever it recognized to be insufficient. The thickness measuring until shall be calibrated and cross check by both the Engineer-in-charge and contractor.

## 8.1 Precautions

Air paints and coating materials shall be in a thoroughly mixed condition at the time of application. The air temperature at the time of application must not be below 10 deg.Celsius and relative humidity must be below 65% to 70% . Surfaces to be paint should be free moisture at the time of applications. Effective means shall be provided for removing all free oil and moisture from the air supply lines of all spraying equipment.The first coat shall be applied by brushing immediately after cleaning the surface.

## 8.2 Painting Schedule:

The following are the various painting systems to be used for the purpose of specification.

**SYSTEM-I**

To be prepared as per IS:290-1961 (reaffirmed 1986)-coal Tar Black. Paint (revised) or relevant (8S) specification.

Primer. Coal tar epoxy one coat to obtain a dry film at a coverage rate of 2.5sq. m /liter for the faces exposed to water or atmosphere.

For embedded parts the surfaces exposed to water or atmosphere shall be primed as above but the surfaces coming in contact with concrete shall be given a cement wash.

1<sup>st</sup> coat finishing :Coal tar epoxy paint one coat to, obtain a dry film thickness of 50 Micron.

2<sup>nd</sup> coat finishing : Same as 1<sup>st</sup> coat finishing, interval between the coats 24 hours.

**SYSTEM-II:**

To be prepared as per IS:51-1972 zinc for paints (Amendment 1989) and IS:289-1963 (amendment 1989)-Aluminum paste, for painting revised. Primer zinc chromate -1<sup>st</sup> coat to obtain a dry film at a coverage rate of 10 sq. m/ liter for the surface exposed to atmosphere. For embedded parts the surfaces exposed to water or atmosphere shall be primed as above, but the surfaces coming in contract with concrete shall be given a cement wash.

1<sup>st</sup> coat finishing : Sanded aluminum (phenolic) paint- one coat to obtain a dry film at a coverage rate of 5.5sq. m. / litre.

2<sup>nd</sup> coat finishing : Sanded aluminum (phenolic) paint-one coat. To obtain a dry film at a coverage rate of 7.0 sq. m/ litre.

Interval between coats :24 hours

**SYSTEM-III**

Primer Zinc Chromate :1<sup>st</sup> coat to obtain a dry film at a coverage rate of 10 sq. m/ liter and 2<sup>nd</sup> coat to be applied to obtain a dryfilm at coverage rate of 10sq. m /litre for the surfaces exposed to atmosphere. For embedded parts

the, surfaces exposed to water or atmosphere shall be primed as above, but the surfaces coming in contact with, concrete shall be given a cement wash.

Aluminum paint or machinery finish paint one coat to obtain a dry film at a coverage rate of 10 sq. m/ litre.

Interval between coats 24 hours

Heavy uniform coating of gasoline soluble rust preventive compound

**SYSTEM-V:**

Smooth coating of a thin mixture of white lead oil graphite.

**SYSTEM-VI:**

**Primer:** Zinc Chromate 1<sup>st</sup> and 2<sup>nd</sup> coat to obtain a dry film at a coverage rate of 10 sq. m/ litre and 2<sup>nd</sup> coat to be applied to obtain a dry film at coverage rate to be applied to obtain a dry film at coverage rate of 10 sq. m. / liter for the surfaces exposed to atmosphere. For embedded parts the surfaces exposed to water or atmosphere shall be primed as above, but the surfaces coming in contact with concrete shall be given a cement wash.

1<sup>st</sup> and 2<sup>nd</sup> coat Superior quality synthetic enamel paint conforming to IS: 9034-1978 or as approved by the Engineer-in-charge.

Interval between coats 24 Hours.

The following shall be application of the above painting systems.

**System** application

**SYSTEM-I or II**

All un-matched ferrous surfaces of gates, lifting beams and embedded parts exposed to atmosphere or water. The surfaces or embedded parts, which are to come in contact with concrete shall not be required to be given finishing coats but shall be given cement wash before erection / embodiments.

**System-III**

All surfaces, of machinery (except machined surfaces) including motors, hoists, gearing housing, shifting bearing pedestals, base plates, hoist bridge, hoist frames, tresties, railings etc.

**System-IV**

All furnished surfaces of ferrous metal including screw threads that will be exposed during shipment or while awaiting installations machined surfaces in rolling or sliding contact.

**System-V**

Finished surfaces of bolt joints in sections that are to be shipped assembled and the shanks threads of bolts etc.

**System-VI**

External and internal surfaces of control cubicles/ panels crane girders cabins” ladders, hydraulic piping (external surfaces), support anchors, brackets, crane shackles, hooks external surfaces of oil and air tanks etc.

In case of system -I and II the priming coats shall be applied in the shop. The first finishing coat shall be applied in the field after repair or any damage of shop coat and 2<sup>nd</sup> finishing coat shall be applied after creation. For system-III the primer and 1<sup>st</sup> coat shall be applied in the shop. The 2<sup>nd</sup> finishing coat shall be applied in the field as above and final coat shall be applied after creation. In case of parts which become inaccessible after erection an extra coat is to be applied in the shop and the final coat in the field before erection. In case of system VI on the primer coat be applied in the shop and both prior to or after erection as found convenient.

**8.3 Application Procedures:**

All the points and coating materials shall be in a thoroughly mixed condition at the time of application and shall not be thinned except as hereinafter specially provided. Any warming of the paints shall be performed by means of hot bath. Paint shall not be applied when the temperature of metal or surrounding air is below 10 degree C (50 deg F) and relative humidity is above 60% to 70% unless otherwise specified by the paint manufacture to the approval of the Engineer-in-charge.

All surface to be painted shall be free from moisture at the time of painting. The first or printing coat of shall be applied immediately after clearing and except otherwise specifically provided shall be applied by either brushing or spraying. When paint is

applied by spraying a mechanical agitator type paint pot shall be used if the contractor uses the special equipment designed for spraying heavy bodied materials, means shall be provided for removing all free oil moisture from the air supply line of a spraying equipment. Each coat of paints shall completely covered areas. Each coat of paint shall be allowed to dry or harden thoroughly before the succeeding coat is applied. Rust preventive compound shall be applied by any convenient method to ensure complete coverage of heavy coating.

#### 8.4 **Method of Painting**

All paint shall be applied by skilled workers in a workman like manner and each coat of paint shall be permitted to dry properly before the succeeding coat is applied. Paint shall be not be applied during humid weather conditions on surface that are not entirely free from moisture. Equipment used for applying paint by spraying shall be of highest quality and shall include an agitator and means of removing all free oil and moisture from the air supply line. Thinning or heating of paint will not be permitted, except with special approval and in accordance with instructions. Any warming of paint shall be performed by means of hot water bath. All finished coats shall be free from pinholes, shady, granular or fibrous appearances or any conspicuous brush marks.

### **9.0 TECHNICAL PROVISION FOR CROSS REGULATOR / HEAD REGULATOR/ESCAPE GATES / OUTFALL SLUICE**

9.1 The materials shall conform to the specifications as mentioned in the approved drawings and as per direction of the E.I.C. The bidder shall go through the approved drawings thoroughly and bring to notice of the E.I.C. immediately of any discrepancy or deficiency before taking up fabrication. The E.I.C. shall not be responsible if any problem arises due to discrepancy in the drawings noticed during or after fabrication. The bidder shall be fully responsible for smooth operating of the gates under all conditions. The gates shall be capable of being operative at any opening under all conditions of unbalanced operations and shall be free from vibrations at all conditions of gate operation. The leakage through the gates shall not exceed the permissible limits.

#### 9.2 **Intent of Specification**

Certain performance requirements, materials, features and design requirements are specified herein. Experience and practice of manufacturer shall meet, in all respects, the specified requirements in regard to performance, durability and satisfactory operation. However, certain features, materials and design requirements are specified to establish minimum standards for the work.

### 9.3 **Responsibility of Contractor**

Contractor shall guarantee and be responsible for:

- Design of the complete work for submission, to Engineer-in charges for approval, showing all principle forces, analysis of all components, centers of lift and gravity, and hoist forces, uplift and downward forces.
- The quality of all materials and workmanship of the complete work.
- Rigid adherence to the dimensions of parts as shown on accepted drawings, except for deviations specifically authorized in writing by engineer-in Charge.
- Strength of all parts to withstand all mechanical, hydraulic and other forces which may be experienced in the specified operation or during shipment of the equipment.
- Delivery within the period of time given or subsequently fixed by contract. Satisfactory performance of the entire work under all specified operations conditions without signs of undue strain, and without breakdown, damage, or deterioration of any of the parts due to faulty or unsuitable material, workmanship, installation or design.
- Freedom from abnormal vibrations of any part or under the most severe operating conditions.
- The water tightness of the gate seals.
- The strength, accuracy and adequacy in all respects of the installation of all machinery and equipment supplied under this Contract.

It is Contractor's responsibility to ensure that all components supplied in accordance with these specifications shall fit correctly to each other. In the event of any field modifications being required due to errors in shop fabrication.

To ensure timely approval of the design and drawings, these should be submitted by the contractor strictly as per schedule, in proper sequence and in accordance with the requirements of the technical specifications supported by technical documents,

literature etc, as required in one lot after complete scrutiny and checking from his end so that the comments from Engineer-in charge and number of resubmission are kept to a minimum.

9.4 **Drawing data to be submitted with the tender by the bidder**

(a) Technical data

(b) Basic design, estimated weight, hoist/ crane capacity calculations and general arrangement drawings for each of the equipment to be supplied

(c) Detailed schedule of submission of design calculations, drawings, fabrication, erection, testing and commissioning.

(d) Deviations from technical specifications, if any.

(i) Any item not specifically mentioned or covered but necessary to complete the job shall be considered included in the scope of work by the contractor.

(ii) Any item or services which the bidder desires to be supplied / provided by the purchaser shall be specifically mentioned failing which it shall be presumed that such item / services are included in the scope of supplies / work by the contractor.

9.5 **Contractor's drawings/documents**

Contractor shall submit required sets for each detailed design computations and drawings to the Engineer-in- charge for approval which shall include complete details of the equipment. All drawings shall be carefully checked by Contractor for accuracy, completeness and clarity before submission for review and approval. Contractor shall be responsible for correctness and adequacy of the design in relationship to the specifications.

9.6 **Inspection and Tests**

All materials shall be of tested quality and all work performed shall be subject to rigid inspection and no article or material shall be dispatched until all tests, analysis and shop inspection have been completed or certified copies of reports or results of test and analysis have been accepted. Copies of manufacture's test certificates including chemical analysis and mechanical properties shall be made available for all materials. In case test certificates are not available for any of the material, the same shall be got tested and only those materials which fulfill the requirements of these specifications shall be used. From

any part / item, it should be possible to locate its manufactures batch / lot mark, which shall be achieved by transferring the batch marks before parting the materials.

All castings shall be annealed and forging shall be normalized.

#### **9.7 Shop assembly and testing**

9.7.1 During the course of manufacture, the equipment included in the scope of supply shall be subject to rigorous inspection and testing.

9.7.2 All components, sub-assemblies and assemblies will be dimensionally and functionally checked against the relevant drawing.

9.7.3 All gate units shall be fully shop assembled (With temporary bolting where necessary), and checked for

dimensional and flatness checks with all fitments such as wheels, guides, seals, etc, attached. The correct C.G.

shall be established during shop assembly before final welding of lifting lugs

9.7.4 Embedment frames and guides shall be assembled on the shop floor for dimensional and straightness checks,

also alignment of connecting members within the required tolerances.

9.7.5 In all cases the various connecting parts shall be match marked to facilitate site erection.

9.7.6 Hoisting units shall be fully assembled on the hoist platform and test run to at least 20 minutes and load tested

to 1.25 times the rated capacity. During test run all the components of the hoist shall be tested for their performance.

#### **9.8 Site testing and commissioning**

9.8.1 All embedded reception frames and support frames etc, shall be erected and checked for dimensional accuracy and alignment in accordance with the assembly drawing within the required tolerances and level limits before and after concreting.

- 9.8.2 After site assembly of the gate units within their respective embedded frames, all gates will be checked for roller alignment, seal compression and guide clearances.
- 9.8.3 The operating equipment will be checked for correct positioning and alignment, and undergo full functional tests over the operation range of the particular gate, checking operating speeds and performance of the mechanical and electrical control systems.
- 9.8.4 Hoists shall be load tested, all in accordance with standard's requirements, and all hoist and travel motions checked, including brakes, interlocks and safety devices.
- 9.8.5 All gates shall be dry tested before impounding of water to ensure that there is no clearance between seals and seal seats, all rollers are in contact with roller path, the clearance between guide rollers/ guide shoes and guide is within the prescribed limits and the gate travels smoothly in the groove up and down without excessive sway throughout the travel.
- 9.8.6 Wet test of all gates and associated equipment after impounding will include checking of seal efficiency and full operational test under maximum design water load.
- 9.9 **Non destructive test**  
The fabricated gate, embedded parts, hoist components and other load carrying members shall be subjected to the Non destructive tests. General practice followed for NDT is shown in table .

**Table : Non Destructive Test**

Sl.No.	Item	Test	Percentage
1	Butt welds	Radiography	100%
2	All fillet welds in the gate beam, particle end plate and lifting point	Magnetic particle	100%
3	Other fillet welds	Magnetic particle	100%
4	Root runs of important load bearing joints	Dye-penetrant	100%

9.10 **Stress relieving**

Welded plates thicker than 28 mm will be stress relieved. The procedure for stress relieving shall be as per ASME section VIII Division I/ IS:2825.

9.11 **Erection**

9.11.1 The equipment covered by these specifications shall be furnished and erected by the contractor at the project site. The contractor shall be required to furnish all erection drawings. The contractor shall prepare a complete erection procedure, which shall describe the sequence of operations to be carried out and the method to be used, the measurements to be taken out and the tolerances to be met, in the erection and alignment of the equipment. Such procedure shall have the approval of the EIC prior to the commencement of fabrication and when approved shall form a part of the specification furnished by the contractor.

9.12 **Erection of Gate**

All the components of the gates, and operating mechanism for gates shall be erected perfectly, giving due cognizance to the unit and match marks on the components. All components shall be designed and assembled to fit snugly and shall be watertight. It is desirable to avoid the flood period perform erection of gates. Should it be necessary to do so, due precaution shall be taken against floods, as the gates may be submerged in water sustaining damages, or the half erected gates may disturb the water flow causing damages to the civil structures.

9.13 **Erection Personnel**

Except for the concreting, skilled as well as unskilled personnel shall be arranged by the contractor for erection of the equipment covered in these specifications.

9.14 **Tools & Tackles**

At the time of tender, the contractor shall submit the list of tool & tackles that he proposed to supply for erection, testing and maintenance of equipments. The contractor shall provide all tools & tackles used in the erection testing and maintenance work.

9.15.1 **Special instruction:**

a) **for Embedded parts:**

Embedded parts play an important role in any Gate system. Quality of Gate functioning is largely affected by embedded parts. All the embedded parts for Gates should be made lined with corrosion resistance steel / Stainless steel. The BHN of S.S. for wheel track face shall be 50 points higher than the wheel. Anchor bolts

shall be provided to hold the 2nd stage embedded parts. The anchor bolts shall be with double nuts and washers having suitable length and minimum diameter of 16mm. Contractor shall be required to provide sufficient & skilled manpower along with all necessary T&P in time for fixing of insert plates during 1st stage concrete along with the progress of work of civil counterpart. Contractor are to give due attention and vigilance during concreting work (in both 1<sup>st</sup> stage and 2<sup>nd</sup> stage) so as to ensure verticality of pier & designed size of concrete block out. No bulging of concrete into the block out should happen. It will not only facilitate the fitting, fixing of 2nd stage embedded parts successfully but also provide free passage to the gate so as to move up & down freely. No separate claim by contractor shall be entertained in this regard.

**b) Staging/ scaffolding:**

Suitable temporary support, staging/ scaffolding shall be required for erection of structural steel work, painting work and other similar work as may be cropped up during execution of work so that work shall be safe and accurate. Staging/scaffolding must be strong and rigid stiffened with necessary cross bracers and always decked and boarded on the sills with close boarded veiling and swings to prevent any injury to persons or materials. Cost of such staging/ scaffolding shall deem to have included in the bid by contractor.No separate claim by contractor shall be entertained in this regard.

**c) Material testing:**

Contractor shall intimate time to time to department regarding the status of raw material procurement. Department shall inspect the material on intimation by the contractor. Department shall also invite any NABL accredited/govt approved laboratory for material testing. Cost of such material testing shall be borne by contractor and same are deemed to have included in their bid.

## **10.0 INSPECTION, TESTING AND ASSEMBLY AT MANUFACTURING**

### **10.1 General**

10.1.1 All material and compounds used for the work shall be new and free from defects and subject to the tolerances specified under this standard.

10.1.2 Compete inspection shall be made at the place of manufacturing prior to dispatch.

## **10.2 Material**

10.2.1 All materials and compounds supplied by the manufacture shall conform to the requirements of the latest relevant Indian standards for the absence of Indian Standard for any particular material or component, other specifications mutually agreed to between the Engineer-in-charge and the contractor may be used.

10.2.2 All materials used shall be of tested quality. Original manufacture's test certificates for or bought-out item such as casting forgings and scales shall be furnished by the gate manufacture to the engineer-in-charge on demand.

## **10.3 Casting**

**10.3.1** All castings shall conform to the relevant Indian standards.

**10.3.2** Visual examination shall be done to find out the general soundness of the casting and if required nondestructive test shall be conducted on the casting.

**10.3.3** Repairs of major defects, incasting by welding shall not generally be allowed, but if the strength and machinability of the casting can be ensured, the repairing may be undertaken with the approval of Engineer-in-charge.

**10.3.4** Defective casting as permitted under 9.1.2.(c) (iii) shall be heat treated after repairs by welding where deemed essential.

## **10.4 Forgings**

i) All forgings shall conform to the latest relevant Indian standards.

ii) All forgings shall be suitably heat treated according to relevant Indian Standard.

iii) Visual inspection of forgings shall be done and finished surface shall be smooth and free from defects., if required non destructive test shall be conducted the forging.

## **10.5 Welding**

A) All welding shall conform to the latest relevant Indian standards and approved electrodes shall be used.

B) Welding procedure for all major welds shall be draw up and carried out and if required by the Engineer-in charge, test pieces may be made to ensure the soundness of welding.

C) Only qualified and experienced welders shall be employed for the welding work.

- D) Visual inspection shall be carried out of all welded joints to ensure that welding is free from.
- i) Cracks on the surfaces of the joints or parent metals located near the heat affected zones.
  - ii) Undercuts in the parent metals.
  - iii) Non-uniform with of fillet joints
  - iv) Mis-alignment and distortion of the welded member, and
  - v) Irregular reinforcing beads of welds.
- (D-1) Welds found to be defective shall be subjected to non destructive tests to ensure soundness of welding.
- E) Proper sequence of welding shall be following for welding of heavy structural parts in order to minimize distortion.
- F) Defective welds after testing shall be removed and re-welded.
- G) All major stress carrying welded joints shall be subject to suitable non-destructive testing as specified by Engineer-in-charge.
- H) All items or part may be stress relieved according to the requirements and procedure laid down in I.S.2825-1969(code for unfired pressure vessels) Generally following items require stress relieving.
- I) Trunnio, girders, anchor, girders and Trunnion brackets where heavy welding is involved and
  - II) Trunnion hub if part of the arm (structural portion) is welded to the casting.

## 11.0 MATERIALS FOR THE COMPONENTS OF FIXED WHEEL GATES

Sl. No.	Component Part	Recommended Materials	Standard reference
i)	Structural Parts of gate leaf including skin plate, stiffeners, horizontal girders, diaphragms, track base, seal base, seal seat base, liners, seal clamp, lifting lugs, structural parts of lifting beam, rail	Structural Steel	IS 2062

	guide, sill beam, anchor bolts, load carrying anchors etc.		
ii)	a ) Wheels	Cast steel Forged steel	IS 1030 Gr27-54 IS 2004 CL.IV
	b) Self aligning spherical roller be	Standard make SKF or equivalent approved make	————
	c) Wheel pins	Corrosion resistant steel Forged steel	IS:1570(5) Gr.15 Cr.13 IS:2004 with 40 microns hard chromium plating.
	d) Retainers	Structural steel	IS:2062
	e) Sleeves for pin (distant pieces)	Corrosion resistant steel Structural steel Hard chromium plated to 20 microns.	IS:1570(5) Gr.15 Cr.13 IS:2062
iii)	a ) Guide roller	Cast steel	IS 1030 Gr.27-54 or Gr.26-52
	b) Guide roller pin	Corrosion resistant steel carbon steel hard chromium plated to 40 microns	IS:1570(5) Gr.15 Cr.13 IS:1570(4) C-40.
	c) Bushing	Bronze	IS: 305 / IS: 318
iv)	Track base/ sill base /side seal base/ guide roller track / bumper track	Structural steel	IS:2062
v)	Rubber Seals	Rubber	IS:11855

vi)	Track	Corrosion resistant steel	IS:1570(5) Gr.20 Cr.13
vii	Seal seats ( side, bottom & top)	Stainless Steel	IS1570(5) 04 CR.19Ni9 Or 07 Cr19 Ni9
viii	Seal fasteners	Stainless steels	IS1570(5) 04 CR.19Ni9 Or 07 Cr19 Ni9
ix	Ballast if any	Cast iron	IS : 210

## 12.0 APPLICABLE BIS STANDARDS STAGE- VERTICAL LIFT GATES.

### Applicable BIS Standards

All works shall be carried out according to technical specifications; the Indian Standard Code(s) of practice. Any work not covered in the Indian Standard Code(s) & specification, it shall be carried out as per best practice adopted in this country and /or reference may be made to other appropriate & relevant ASTM, ASME, DIN, JIS or BS according to the direction and satisfaction of the Engineer-in charge. Here are some relevant BIS references are included but not limited to the following:

#### A. General

IS 800 (2007): General Construction In Steel - Code of Practice

IS : 816-1992 – Code of practice for use of metal arc welding for general instruction in mild steel.

IS : 822-1991 – Code of practice for inspection of welds.

IS 808 (1989): Dimensions for Hot Rolled Steel Beam, Column, Channel and Angle Sections

IS 919-1 (1993): ISO Systems of limits and fits, Part 1: Bases of tolerance, deviations and fits

IS 919-2 (1993): ISO systems of limits and fits, Part 2: Tables of standard tolerance grades and limit deviations for holes and shafts

IS : 1023-1987 – Code of practice for Oxygen- Acetylene welding for structural work in mild steel.

IS 1030 (1998): Carbon steel castings for general engineering purposes

IS 1200 (Part-8): Methods of measurement of building & civil engineering works (steel work & iron work)

IS 1367-3 (2002): Technical Supply Conditions for Threaded Steel Fasteners, Part 3: Mechanical Properties of Fasteners Made of Carbon Steel and Alloy Steel - Bolts, Screws and Studs

IS 1570-5 (1985): Schedules for Wrought Steels, Part 5: Stainless and Heat-resisting Steels

IS 1732 (1989): Steel Bars round and square for structural and general engineering purposes

IS 2048 (1983): Parallel Keys and Keyways

IS 2062 (2011): Hot Rolled Medium and High Tensile Structural Steel

IS 2102-1 (1993): General tolerances, Part 1: Tolerances for linear and angular dimensions without individual tolerance indications

IS 2102-2 (1993): General tolerances, Part 2: Geometrical tolerances for features without individual tolerance indications

IS : 2595-1991- Code of practice for radiographic testing.

IS 2629 (1985): Recommended Practice for Hot-Dip Galvanizing of Iron and Steel

## **B. HYDRAULIC GATES, HOIST, RUBBER SEAL, PAINTING & TRASH RACK**

IS 13623 (1993): Criteria for choice of gates and hoists

IS 5620 (1985): Recommendations for Structural Design Criteria for Low Head Slide Gates

IS 9349 (2006): Recommendations for structural design of medium and high head slide gates

IS 11228 (1985): Recommendations for design of screw hoists for hydraulic gates

IS 6938 (2005): Design of rope drum and chain hoists for hydraulic gates - Code of practice

IS 7718 (1991): Recommendations for inspection, testing and maintenance of fixed wheel and slide gates

IS 11855 (2004): Guidelines for Design and Use of Different Types of Rubber Seals for Hydraulic Gates

IS 15466 (2004): Rubber seals for hydraulic gates

IS 14177 (1994): Guidelines for painting system for hydraulic gates and hoists.